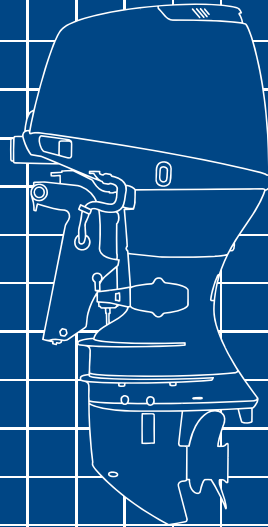


**HONDA**  
**MARINE**

# BF40A/BF50A Owner's Manual





## **WARNING:**



The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

Keep this owner's manual handy, so you can refer to it at any time. This owner's manual is considered a permanent part of the outboard motor and should remain with the outboard motor if resold.

The information and specifications included in this publication were in effect at the time of approval for printing. Honda Motor Co., Ltd. reserves the right, however, to discontinue or change specifications or design at any time without notice and without incurring any obligation whatever. No part of this publication may be reproduced without written permission.

Congratulations on your selection of a Honda outboard motor. We are certain you will be pleased with your purchase of one of the finest outboard motors on the market.

We want to help you get the best results from your new outboard motor and to operate it safely. This manual contains the information on how to do that; please read it carefully.

As you read this manual you will find information preceded by a

**NOTICE** symbol. That information is intended to help you avoid damage to your outboard motor, other property, or the environment.

We suggest you read the warranty policy to fully understand its coverage and your responsibilities of ownership. The warranty policy is a separate document that should have been given to you by your dealer.

When your outboard motor needs scheduled maintenance, keep in mind that your Honda marine dealer is specially trained in servicing Honda outboard motors. Your Honda marine dealer is dedicated to your satisfaction and will be pleased to answer your questions and concerns.

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# INTRODUCTION

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## A FEW WORDS ABOUT SAFETY

Your safety and the safety of others are very important. And using this outboard motor safely is an important responsibility.


To help you make informed decisions about safety, we have provided operating procedures and other information on labels and in this manual. This information alerts you to potential hazards that could hurt you or others.

Of course, it is not practical or possible to warn you about all the hazards associated with operating or maintaining an outboard motor. You must use your own good judgment.

You will find important safety information in a variety of forms, including:

- **Safety Labels** — on the outboard motor.
- **Safety Messages** — preceded by a safety alert symbol  and one of three signal words, DANGER, WARNING, or CAUTION.

These signal words mean:

 You **WILL** be **KILLED** or **SERIOUSLY HURT** if you don't follow instructions.

 You **CAN** be **KILLED** or **SERIOUSLY HURT** if you don't follow instructions.

 You **CAN** be **HURT** if you don't follow instructions.

- **Safety Headings** — such as *IMPORTANT SAFETY INFORMATION*.
- **Safety Section** — such as *OUTBOARD MOTOR SAFETY*.
- **Instructions** — how to use this outboard motor correctly and safely.

This entire book is filled with important safety information — please read it carefully.

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# OUTBOARD MOTOR SAFETY

## IMPORTANT SAFETY INFORMATION

Honda BF40A and BF50A outboard motors are designed for use with boats that have a suitable manufacturer's power recommendation. Other uses can result in injury to the operator or damage to the outboard motor and other property.

Most accidents can be prevented if you follow all instructions in this manual and on the outboard motor. The most common hazards are discussed below, along with the best way to protect yourself and others.

## Operator Responsibility

- It is the operator's responsibility to provide the necessary safeguards to protect people and property. Know how to stop the engine quickly in case of emergency. Understand the use of all controls.
- Stop the engine immediately if anyone falls overboard, and do not run the engine while the boat is near anyone in the water.
- Always stop the engine if you must leave the controls for any reason.
- Attach the emergency stop switch lanyard securely to the operator.
- Always wear a PFD (Personal Flotation Device) while on the boat.
- Familiarize yourself with all laws and regulations relating to boating and the use of outboard motors.
- Be sure that anyone who operates the outboard motor receives proper instruction.
- Be sure the outboard motor is properly mounted on the boat.
- Do not remove the engine cover while the engine is running.

# OUTBOARD MOTOR SAFETY

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## Refuel With Care

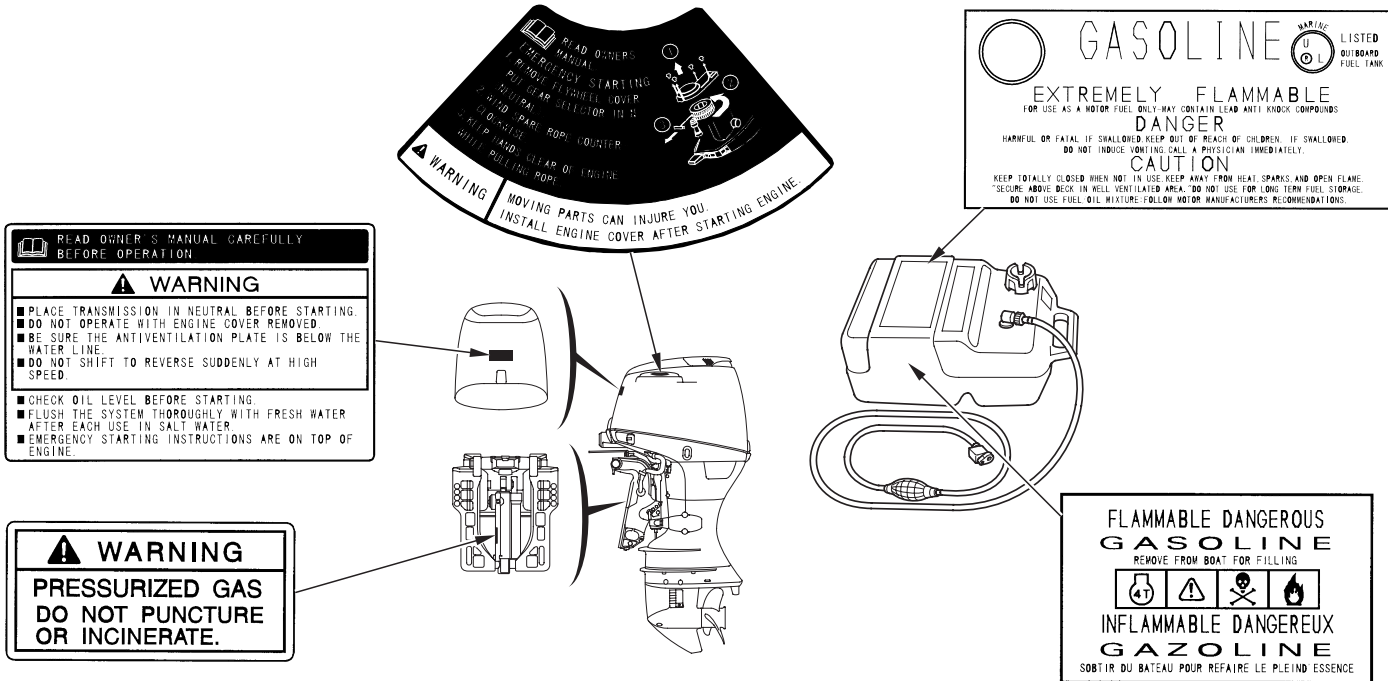
- Gasoline is extremely flammable, and gasoline vapor can explode. Refuel outdoors, in a well-ventilated area, with the engine stopped. Never smoke near gasoline, and keep other flames and sparks away.
- Remove any portable fuel tank from the boat for refueling. Keep the portable fuel tank away from the battery or other potential spark sources.
- Refuel carefully to avoid spilling fuel. Avoid overfilling the fuel tank.
- After refueling, tighten the filler cap securely. If any fuel is spilled, make sure the area is dry before starting the engine.

## Carbon Monoxide Hazard

Exhaust gas contains poisonous carbon monoxide. Avoid inhalation of exhaust gas. Never run the engine in a closed garage or confined area.

# OUTBOARD MOTOR SAFETY

## SAFETY LABEL LOCATIONS



The labels shown here contain important safety information. Please read them carefully. These labels are considered permanent parts of your outboard motor. If a label comes off or becomes hard to read, contact an authorized Honda Marine servicing dealer for a replacement.

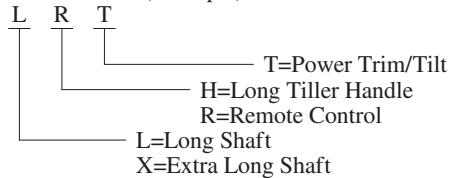
# CONTROLS AND FEATURES

## CONTROL AND FEATURE IDENTIFICATION CODES

Model	BF40A			BF50A		
Type	LH	LHT	LRT	LHT	LRT	XRT
Shaft Length	L	●	●	●	●	
	X					●
Long Tiller Handle	●	●		●		
Remote Control			●		●	●
Gas Assisted Tilt	●					
Power Trim/Tilt		●	●	●	●	●
Tachometer (optional equipment)		●	●	●	●	●
Trim Meter (optional equipment)		●	●	●	●	●

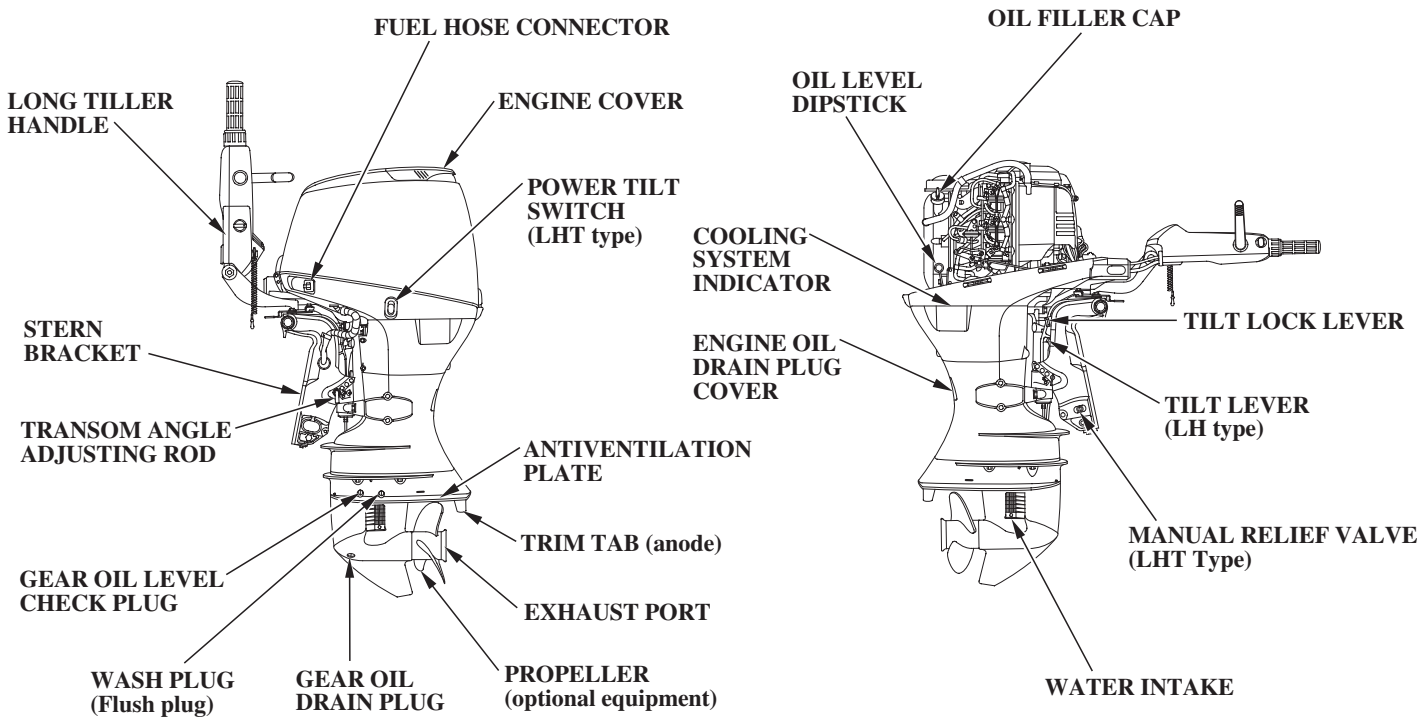
Refer to this chart for an explanation of the Type Codes used in this manual to identify control and feature applications.

### TYPE CODE (Example)



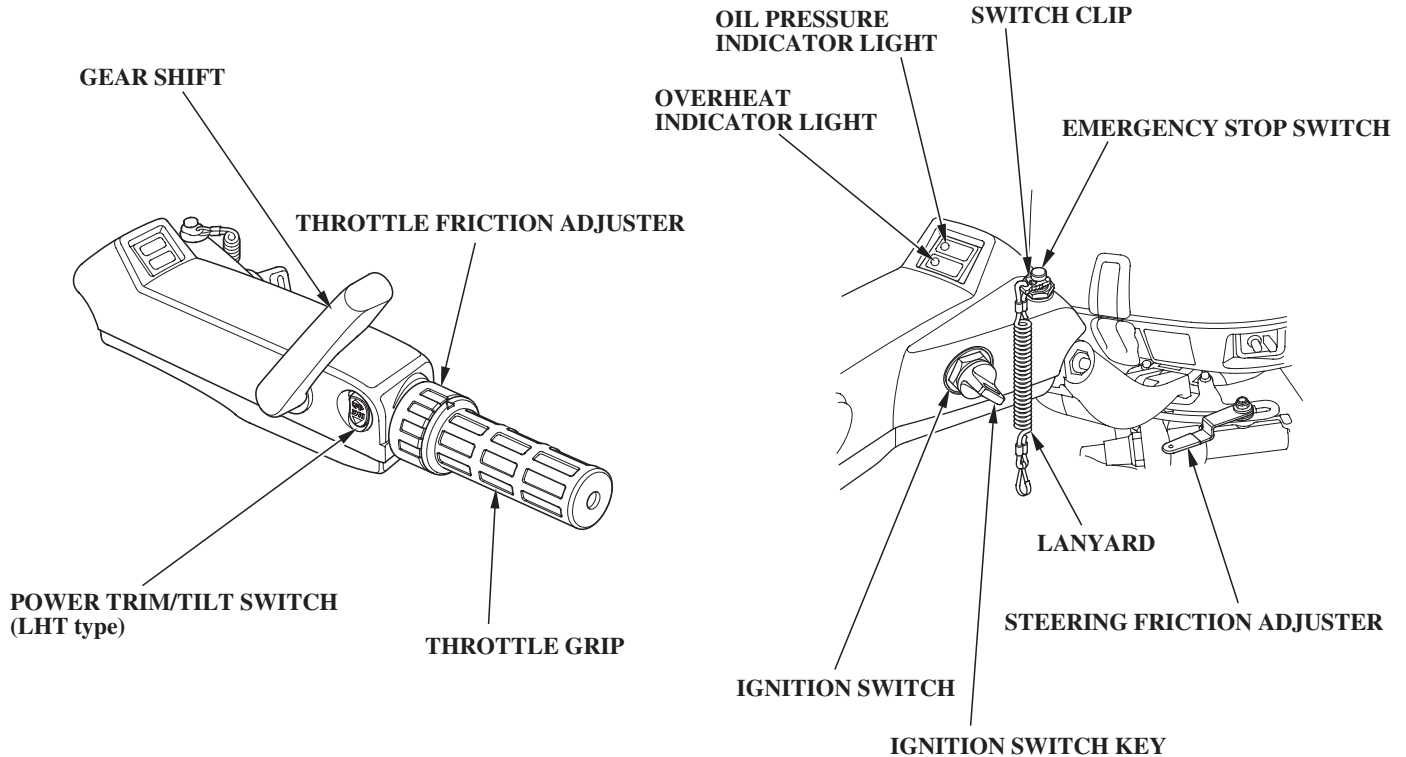
# CONTROLS AND FEATURES

## COMPONENT AND CONTROL LOCATIONS LH and LHT Types (long tiller handle)



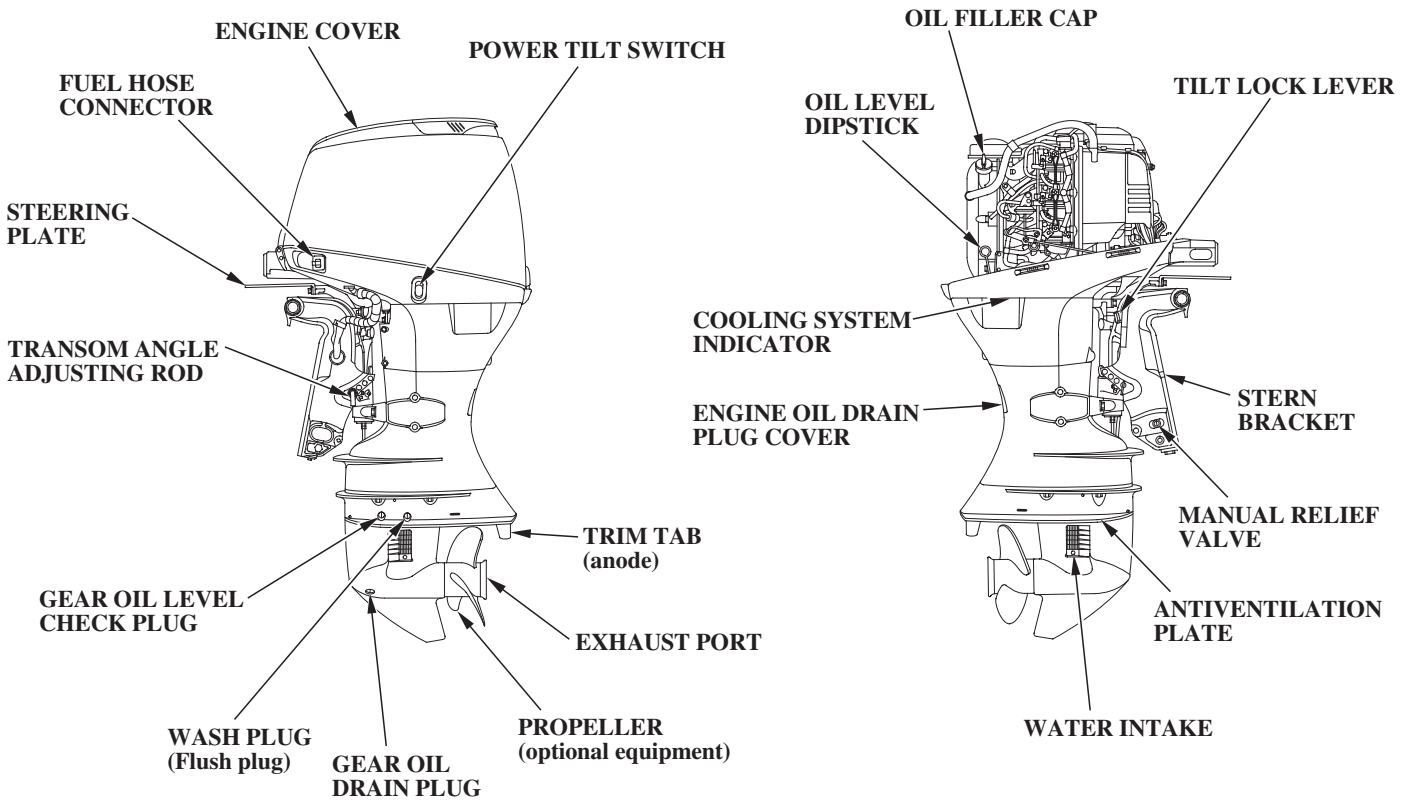
# CONTROLS AND FEATURES

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# CONTROLS AND FEATURES

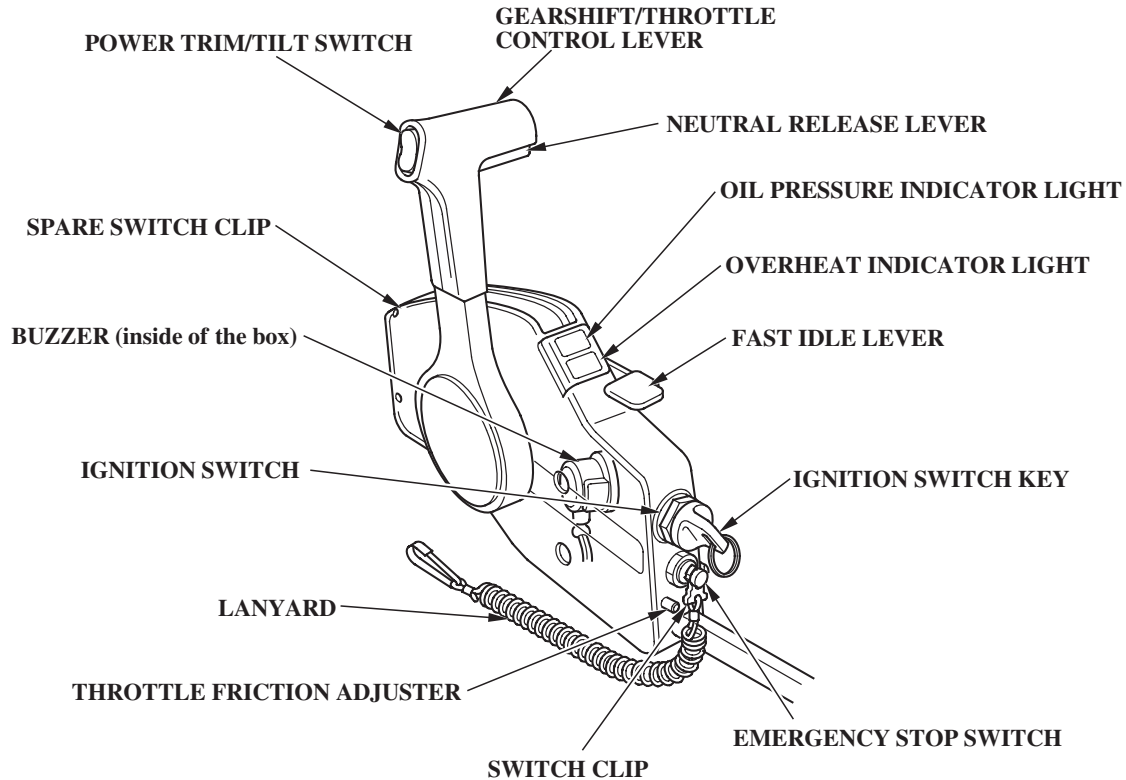
## LRT and XRT Types (remote control)



# CONTROLS AND FEATURES

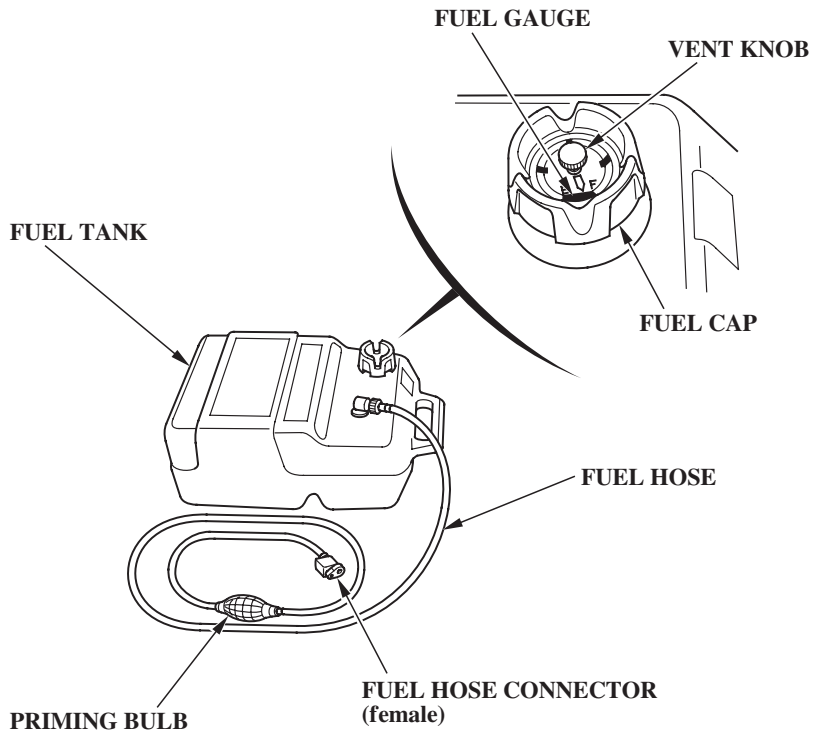
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## Remote Control box (side mount type/optional equipment)

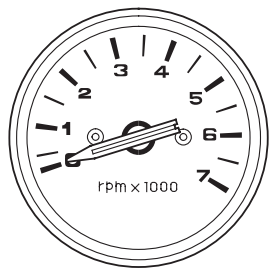




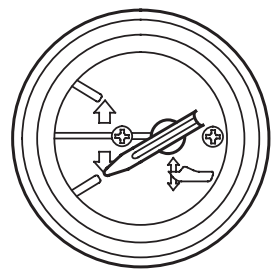
**Fuel Tank (optional equipment)**



**Tachometer (optional equipment)**



**Trim Meter (optional equipment)**

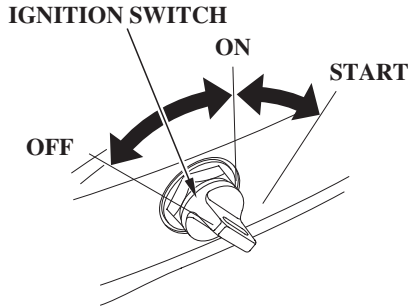


# CONTROLS AND FEATURES

## CONTROLS

### LH and LHT Types (long tiller handle)

#### *Ignition Switch*



The ignition switch controls the ignition system and starter motor.

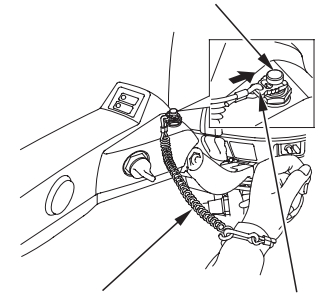
Turning the ignition switch key to the START position operates the starter motor. The key automatically returns to the ON position when released from the START position.

The ignition switch can be used to operate the starter motor only when the gearshift lever (p. 18 ) is in the N (neutral) position, and the switch clip is in the emergency stop switch.

Turning the ignition switch to the OFF position stops the engine.

### *Emergency Stop Switch and Switch Clip*

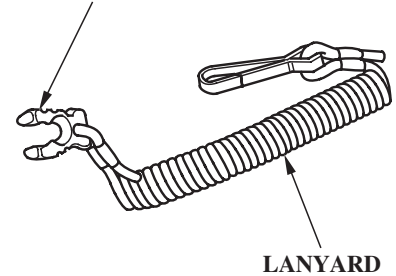
#### EMERGENCY STOP SWITCH



LANYARD

SWITCH CLIP

#### SWITCH CLIP



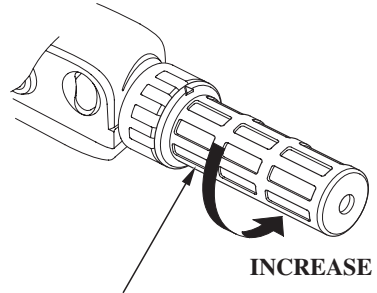
LANYARD

The switch clip must be inserted in the engine stop switch in order for the engine to start and run. The lanyard should be attached to the operator's PFD (Personal Flotation Device) or worn around the wrist as shown.

When used as described, the emergency stop switch and lanyard system stops the engine if the operator falls away from the controls.

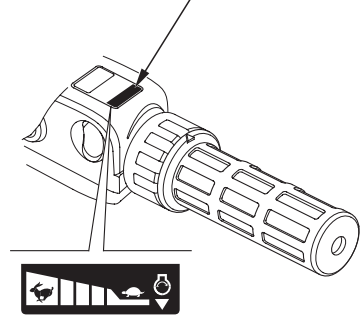
A spare switch clip is supplied with the tool kit (optional equipment).

## *Throttle Grip*



**THROTTLE GRIP**

**THROTTLE INDEX MARK**

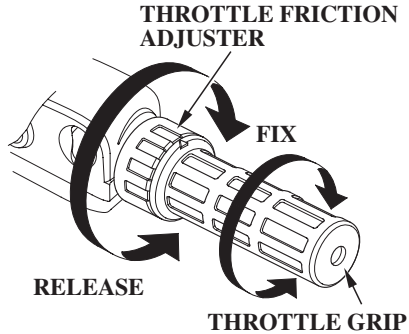


The throttle grip controls engine speed.

An index mark on the tiller arm shows throttle position and is helpful for setting the throttle correctly when starting (p. 38).

# CONTROLS AND FEATURES

## Throttle Friction Adjuster

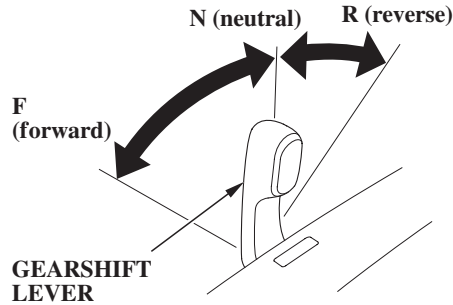


The throttle friction adjuster adjusts resistance to throttle grip rotation.

Turn the adjuster clockwise to increase friction for holding a throttle setting while cruising.

Turn the adjuster counterclockwise to decrease friction for easy throttle grip rotation.

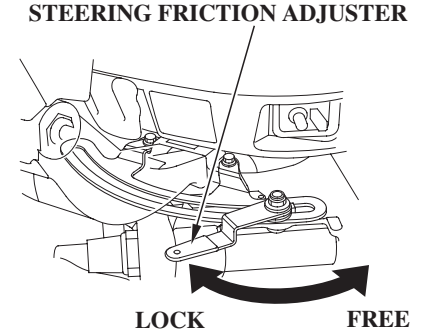
## Gearshift Lever



The gearshift lever is used to select F (forward), N (neutral), or R (reverse) gears.

The engine can be started with the gearshift lever in the N (neutral) position only.

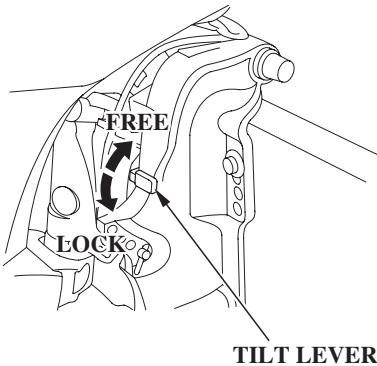
## Steering Friction Adjuster



The steering friction adjuster adjusts steering resistance.

Less friction allows the outboard motor to turn more easily. More friction helps to hold steady course while cruising or to prevent the outboard motor from swinging while trailering the boat.

## **Tilt Lever** *(gas assisted/LH type)*

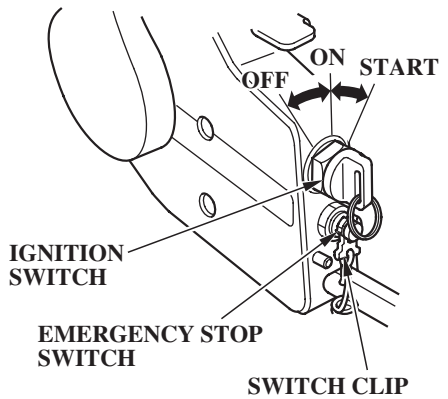


Moving the tilt lever to the FREE position allows the motor to be tilted and moving the tilt lever to the LOCK position locks the motor in the desired position. Use the tilt lever to temporarily tilt the motor when the boat is operating in shallow water, or mooring in shallow water. The tilt lever must be in the LOCK position before operating the motor or the motor could tilt up when operating in reverse.

## **LRT and XRT Types** **(remote control/optional equipment)**

For panel-mount or top-mount remote control information, refer to the instructions provided with the remote control equipment.

## **Ignition Switch** *(side-mount type)*



The ignition switch controls the ignition system and starter motor.

## CONTROLS AND FEATURES

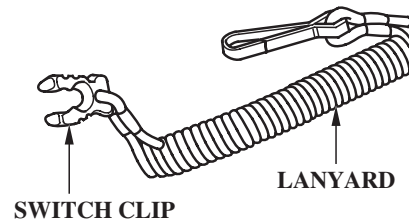
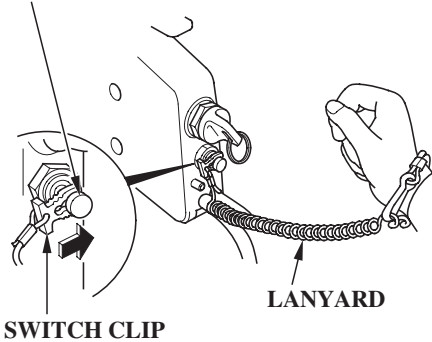
Turning the ignition switch key to the START position operates the starter motor. The key automatically returns to the ON position when released from the START position.

The ignition switch can be used to operate the starter motor only when the gearshift lever (p. 18 ) is in the N (neutral) position, and the switch clip is in the emergency stop switch.

Turning the ignition switch to the OFF position stops the engine.

### *Switch Clip and Emergency Stop Switch (side-mount type)*

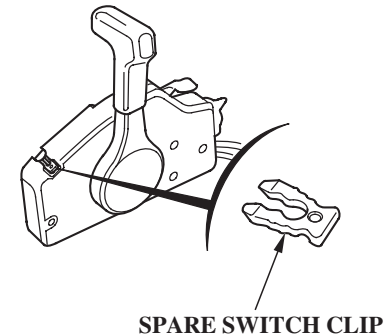
**EMERGENCY STOP SWITCH**



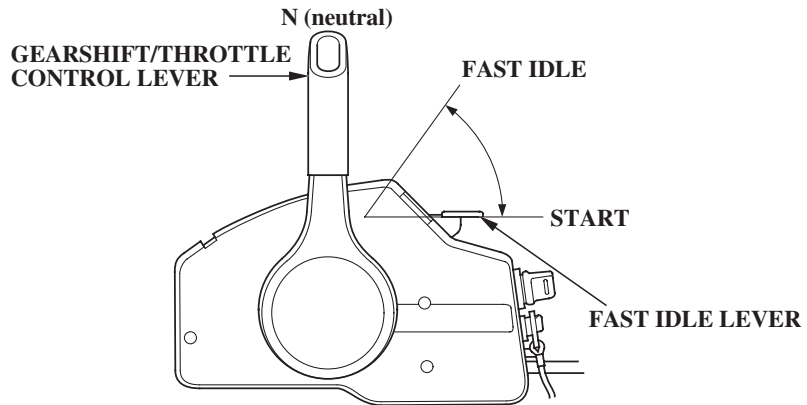
The switch clip must be inserted in the emergency stop switch in order for the engine to start and run. The lanyard must be attached to the operator's PFD (Personal Flotation Device) or worn around the wrist as shown.

When used as described, the emergency stop switch and lanyard system stops the engine if the operator falls away from the controls.

A spare switch clip is stored in a slot in the control housing (optional equipment).



## *Fast Idle Lever (side-mount type)*



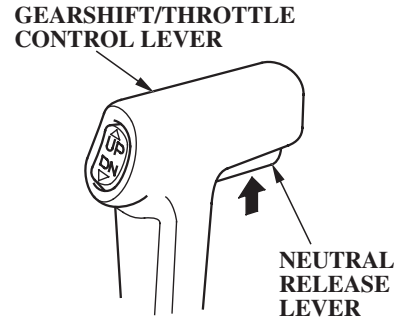
The fast idle lever is used to set idle speed during warm-up.

The lever will not move unless the gearshift/throttle control lever is in the N (neutral) position. Conversely, the gearshift/throttle control lever will not move unless the fast idle lever is in the lowest position.

Leave the fast idle lever in the START position to provide a rich fuel mixture for starting a cold engine.

Lift the fast idle lever to warm up a cold engine after starting and to start a warm engine.

## *Gearshift/Throttle Control Lever (side-mount type)*



The control lever automatically locks itself in the N (neutral) position. To move the lever out of the N (neutral) position, you must squeeze the neutral release lever on the underside of the lever handle.

# CONTROLS AND FEATURES

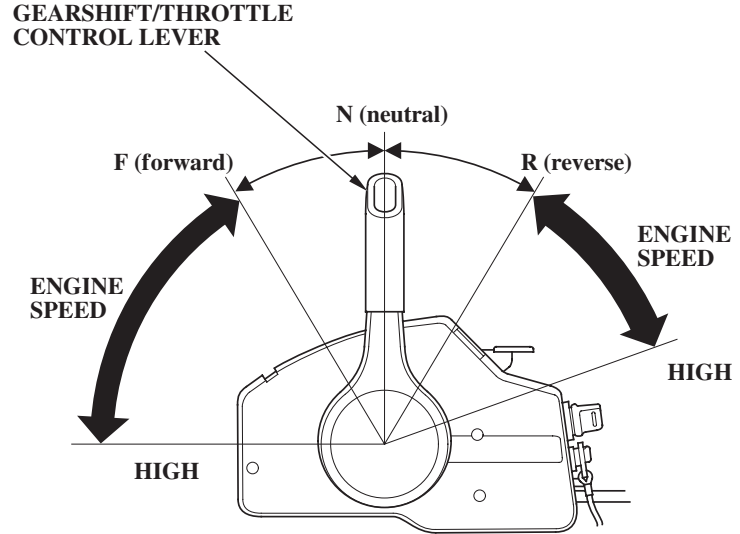
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The gearshift/throttle control lever controls engine speed and selects F (forward), N (neutral), or R (reverse) gears.

Moving the control lever 30° from N (neutral) selects the gear, and further movement increases engine speed.

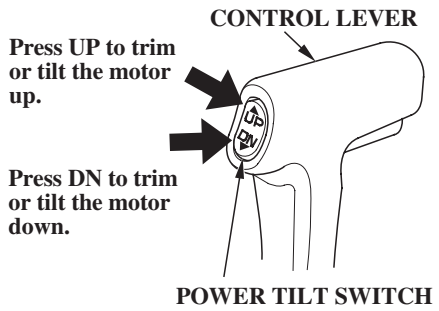
A friction adjuster near the base of the control lever adjusts the operating resistance of the control lever (p. 48 ).

Less friction allows easier control lever movement. More friction helps to hold a steady throttle setting while cruising.





## Common Controls **Power Trim/Tilt Switch** *[LRT and XRT types (side-mount type)]*

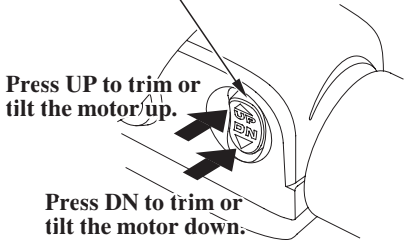


Press UP to trim or tilt the motor up.

Press DN to trim or tilt the motor down.

*(LHT type)*

### POWER TRIM/TILT SWITCH



Press UP to trim or tilt the motor up.

Press DN to trim or tilt the motor down.

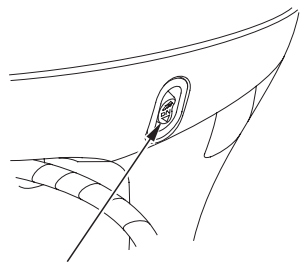
The power trim/tilt switch is located on the control lever or the tiller handle. It is a rocker switch with UP and DN (down) positions for changing the angle of the outboard motor.

You can use the power tilt switch anytime the ignition switch is ON, whether the boat is underway or stopped.

Trim the outboard motor to obtain the best performance and stability (p. 50).

Tilt the outboard motor for shallow water operation, beaching, launching, or mooring.

## **Power Tilt Switch** *(LHT, LRT and XRT types)*



### POWER TILT SWITCH

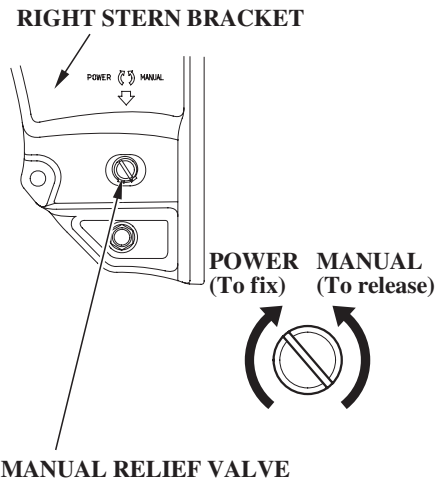
The power tilt switch is located on the engine pan. It is a rocker switch with UP and DN (down) positions for changing the angle of the outboard motor.

The power tilt switch will operate without turning the ignition switch ON.

This switch is used with the engine stopped to raise the outboard motor for mooring, trailering or maintenance.

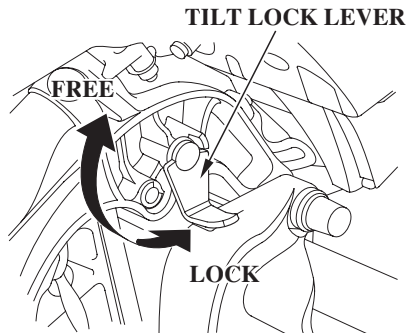
# CONTROLS AND FEATURES

## Manual Relief Valve (LHT, LRT and XRT types)



The outboard motor can be tilted manually after opening the manual relief valve. This allows the outboard motor to be tilted when no battery is connected.

## Tilt Lock Lever

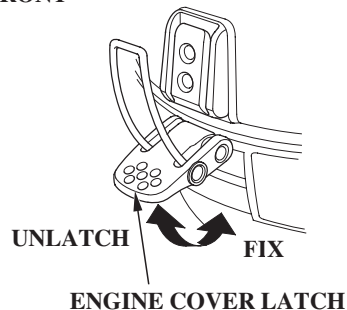


The tilt lock lever is used to support the outboard motor in the fully-raised position.

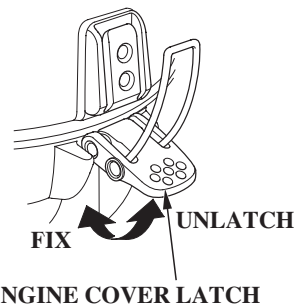
When the boat is to be moored for a long time, tilt the outboard motor as far as it will go. Then move the tilt lock lever to the LOCK position, and gently lower the outboard motor until the lever contacts the stern bracket.

## Engine Cover Latches

### FRONT

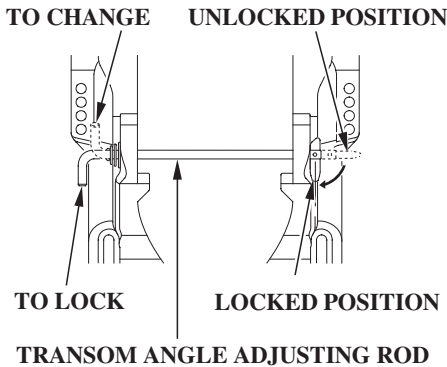
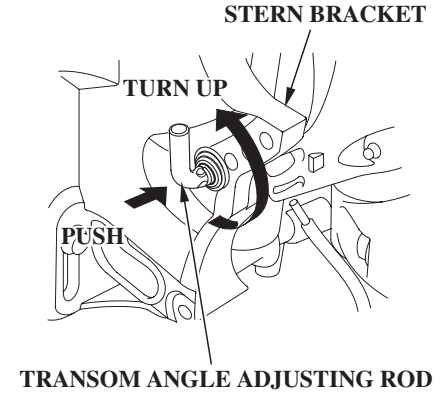


### REAR



The engine cover latches fasten the engine cover to the outboard motor.

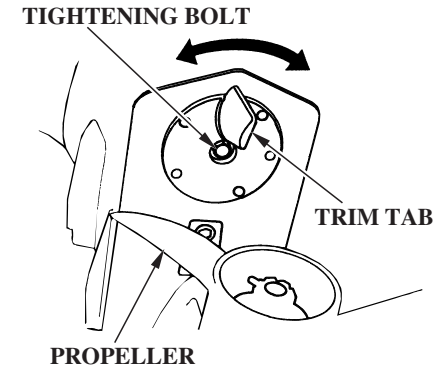
## Transom Angle Adjusting Rod



The transom angle adjusting rod limits the tilt angle of the outboard motor when fully lowered.

Proper adjustment prevents the outboard motor from being trimmed too low (p. 50).

## Trim Tab



The trim tab compensates for “torque steer,” which is a reaction of the outboard motor to propeller rotation.

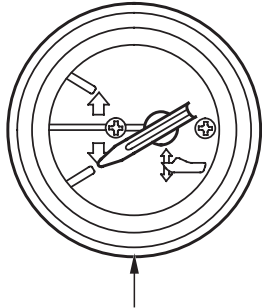
If uncompensated, torque steer would make the outboard motor tend to turn to one side.

When the trim tab is correctly adjusted (p. 61), steering effort is equal in either direction.

# CONTROLS AND FEATURES

## INSTRUMENTS

**Trim Meter**  
[optional equipment (LHT,  
LRT and XRT Types)]

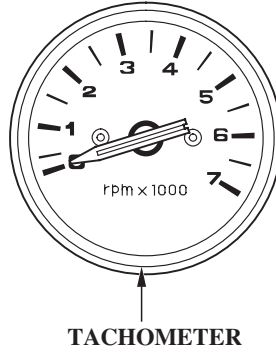


**TRIM METER**

The trim meter has a range of 0° to 16° and indicates the trim angle of the outboard motor.

Refer to the trim meter when using the power trim/tilt switch to achieve proper boat performance.

**Tachometer**  
(optional equipment)

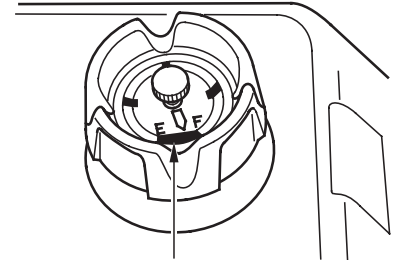


**TACHOMETER**

The tachometer shows engine speed in revolutions per minute.

Refer to the tachometer when using the throttle and power trim/tilt controls to achieve the best performance from the boat.

**Fuel Gauge**  
(optional equipment)



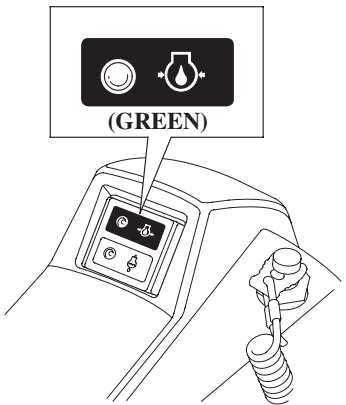
**FUEL GAUGE**

A fuel gauge is built into the cap of the portable fuel tank (optional equipment).

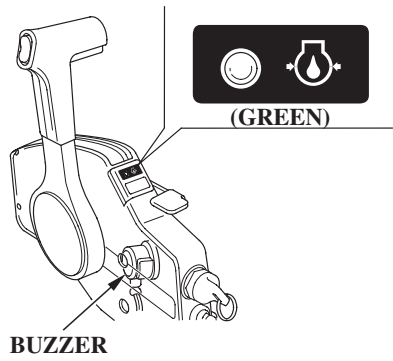
## INDICATORS

### Oil Pressure Indicator

#### *LH and LHT Types*



#### *LRT and XRT Types (side-mount type)*



When the green light is lit, oil pressure is OK.

If oil pressure becomes low, the green light will go off, and the engine protection system will limit engine speed.

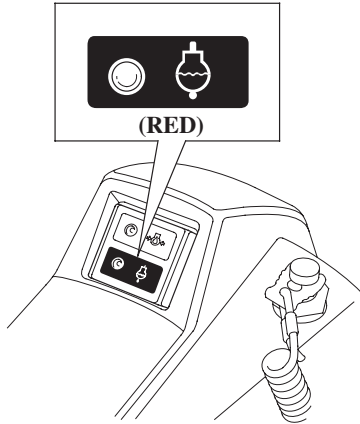
Remote controls are also equipped with a buzzer that sounds when the green light goes off.

Low oil pressure indicates that the engine oil level is low, or that there is a problem with the engine lubrication system.

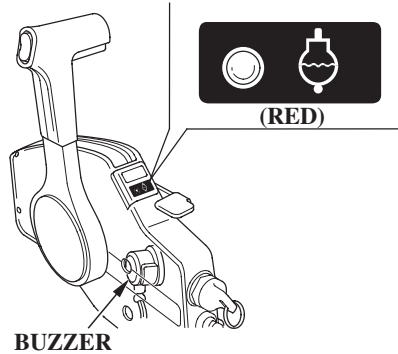
# CONTROLS AND FEATURES

## Overheating Indicator

### *LH and LHT Types*



### *LRT and XRT Types (side-mount type)*

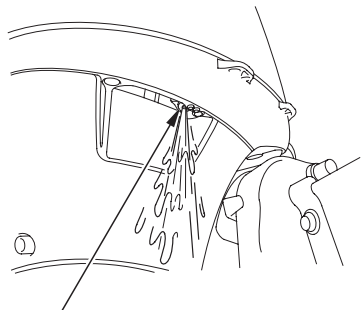


If the engine overheats, the red light will come on, and the engine protection system will limit engine speed.

Remote controls are also equipped with a buzzer that sounds when the red light comes on.

Engine overheating may be the result of clogged water intakes.

## Cooling System Indicator



**COOLING SYSTEM INDICATOR**

Water should flow from the cooling system indicator while the engine is running. This shows that water is circulating through the cooling system.

If water stops flowing while the engine is running, that indicates a cooling system problem, such as clogged water intakes, which will cause engine overheating.

## OTHER FEATURES

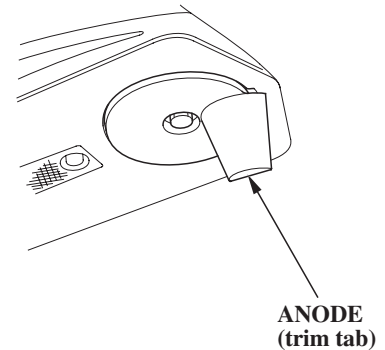
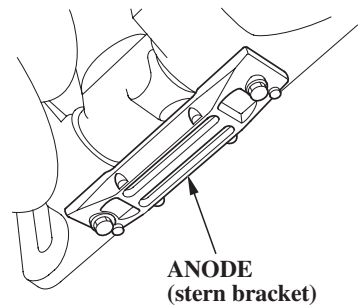
### Overrev Limiter

The engine is equipped with an overrev limiter to prevent the possibility of mechanical damage from excessive engine speed.

The overrev limiter may be activated during operation, limiting engine speed, if the outboard motor is tilted excessively, or when propeller ventilation occurs during a sharp turn.

If the overrev limiter is activated, check the trim angle of the outboard motor.

## Anodes



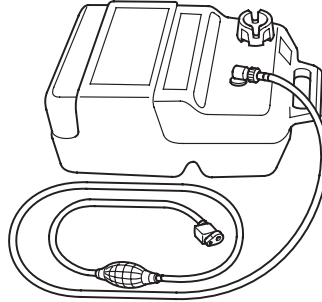
## CONTROLS AND FEATURES

---

The anodes are made of a sacrificial material that helps to protect the outboard motor from corrosion.

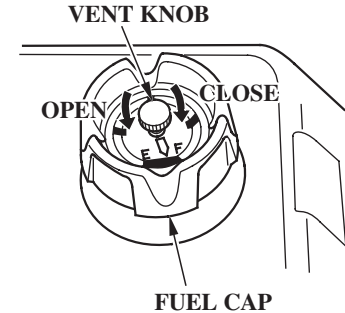
There are two anodes on the gear case, one on the stern bracket, and another is the trim tab.

### Portable Fuel Tank (optional equipment)



The portable fuel tank has a capacity of 6.6 US gal (25 ℓ ) and has a fuel gauge built into the cap.

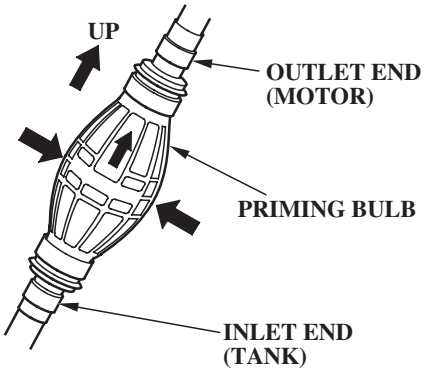
### Fuel Cap Vent Knob (optional equipment)



The cap is provided with a vent knob to seal the portable fuel tank for carrying it to and from the boat. Open the vent knob 2 or 3 turns before starting the engine (p. 36 ).



**Fuel Priming Bulb**



A priming bulb is built into the fuel hose that connects the fuel tank to the outboard motor.

Before starting the engine, hold the priming bulb up in the direction of the arrow, then squeeze the priming bulb until it feels firm. This will ensure that fuel is supplied to the engine (p. 37).

# BEFORE OPERATION

## ARE YOU READY TO GET UNDER WAY ?

Your safety is your responsibility. A little time spent in preparation will significantly reduce your risk of injury.

### Knowledge

Read and understand this manual. Know what the controls do and how to operate them.

Familiarize yourself with the outboard motor and its operation before you get under way. Know what to do in case of emergencies.

Familiarize yourself with all laws and regulations relating to boating and the use of outboard motors.

### Safety

Always wear a PFD (Personal Flotation Device) while on the boat.

Attach the emergency stop switch lanyard securely to your PFD or to your wrist.

## IS YOUR OUTBOARD MOTOR READY TO GO ?

For your safety, and to maximize the service life of your equipment, it is very important to take a few moments before you operate the outboard motor to check its condition. Be sure to take care of any problem you find, or have your authorized Honda Marine dealer correct it, before you operate the outboard motor.

### WARNING

Improperly maintaining this outboard motor, or failing to correct a problem before operation, could cause a malfunction in which you could be seriously injured.

Always perform a preoperation inspection before each operation, and correct any problem.

Before beginning your preoperation checks, be sure the ignition switch is in the OFF position.

### Safety Inspection

- Look around the outboard motor for signs of oil or gasoline leaks.
- If you are using the portable fuel tank (optional equipment), make sure it is in good condition and properly secured in the boat (p. 36).
- Check that the fuel hose is undamaged and properly connected (p. 36).
- Wipe up any spills before starting the engine.
- Check the stern bracket to be sure the outboard motor is securely installed.
- Check that all controls are operating properly.
- Replace any damaged parts.

- Check that all fasteners are in place and securely tightened.

### Maintenance Inspection

- Check the engine oil level (p. 63). Running the engine with a low oil level can cause engine damage.
- Check to be sure the propeller is undamaged, and the castle nut is secured with the cotter pin (p. 76).
- Check that the anodes are securely attached to the gear case (p. 75) and are not excessively worn. The anodes help to protect the outboard motor from corrosion.
- Make sure the tool kit (optional equipment) and emergency starter rope are onboard (p. 58). Replace any missing items.
- Check the fuel level in the fuel tank (p. 70).
- Check that the battery fluid is between the upper and lower levels, and the battery leads are connected securely.

# OPERATION

## SAFE OPERATING PRECAUTIONS

To safely realize the full potential of this outboard motor, you need a complete understanding of its operation and a certain amount of practice with its controls.

Before operating the outboard motor for the first time, please review the *IMPORTANT SAFETY INFORMATION* on page 7 and the chapter titled *BEFORE OPERATION*.

For your safety, avoid starting or operating the engine in an enclosed area. Your engine's exhaust contains poisonous carbon monoxide gas which can collect rapidly in an enclosed area and cause illness or death.

## BREAK-IN PROCEDURE

### Break-in period: 10 hours

Proper break-in operation allows the moving parts to wear in smoothly for best performance and long service life.

#### First 15 minutes:

Run the engine at trolling speed. Use the minimum throttle opening necessary to operate the boat at a safe trolling speed.

#### Next 45 minutes:

Run the engine up to a maximum of 2,000 to 3,000 rpm, which is about 10% to 30% of maximum throttle opening.

#### Next 60 minutes:

Run the engine up to a maximum of 4,000 to 5,000 rpm, which is about 50% to 80% of maximum throttle opening.

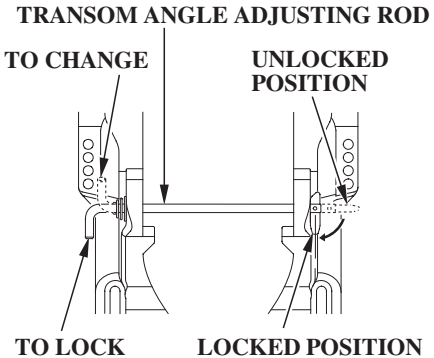
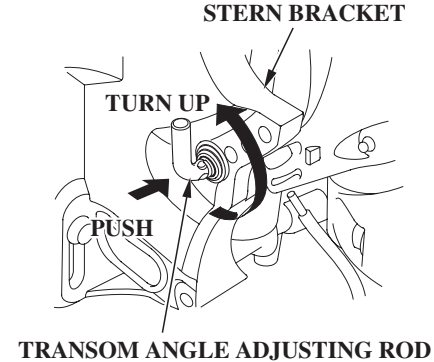
Short full-throttle bursts are OK, but do not operate the engine continuously at full throttle.

For boats that plane easily, bring the boat up on plane, and then reduce the throttle opening to the recommended rpm range.

#### Next 8 hours:

Do not run the engine at full throttle for more than 5 minutes at a time.

**TRANSOM ANGLE ADJUSTMENT**



The transom angle adjusting rod limits the tilt angle of the outboard motor when fully lowered.

Proper adjustment prevents the outboard motor from being trimmed too low (p. 50).

To adjust, first tilt the outboard motor so it is not resting on the rod.

Push the rod in and turn the end of the rod up, so the latch will fall into line with the rod.

Remove the rod and reinsert it in the desired position.

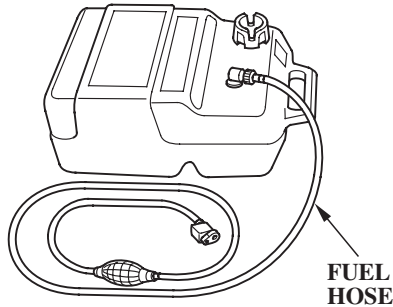
Push the rod in and turn the end of the rod down, so the latch will fall to the locked position. Then release the rod.

**NOTICE**

*Do not allow water to enter the idle exhaust port or the engine can be damaged.*

# OPERATION

## PORTABLE FUEL TANK (optional equipment)



Place the portable fuel tank (optional equipment) in a well-ventilated location, away from direct sunlight, to reduce the possibility of a gasoline vapor explosion.

To ensure that the outboard motor will be able to draw fuel from the tank, place the tank within 6 feet of the outboard motor and not more than 3 feet below the fuel connector on the outboard motor.

Secure the portable fuel tank in the boat, so it won't move around and become damaged.

Before use, open the fuel tank vent by turning the vent knob at least 2 or 3 turns counterclockwise.

### **⚠ WARNING**

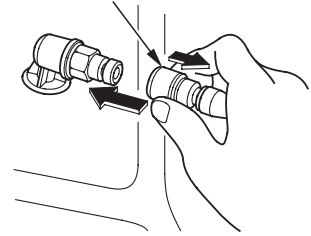
Gasoline is highly flammable and explosive.

You can be burned or seriously injured when handling fuel.

- Stop the engine and keep heat, sparks, and flame away.
- Handle fuel only outdoors.
- Wipe up spills immediately.

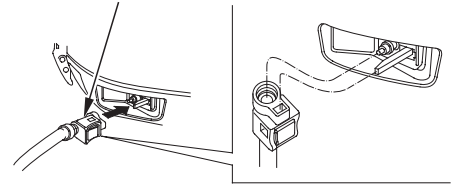
## FUEL HOSE CONNECTIONS

### FUEL HOSE CONNECTOR



(FUEL TANK SIDE)

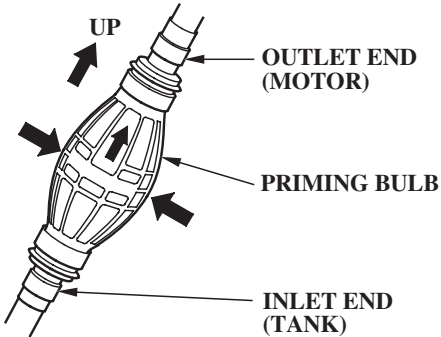
### FUEL HOSE CONNECTOR



(OUTBOARD MOTOR SIDE)

Connect the fuel hose to the tank and the outboard motor, as shown. Be sure both connectors snap securely into place.

**FUEL PRIMING**



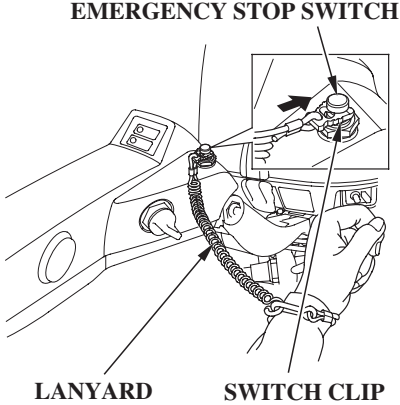
Hold the priming bulb with the outlet end higher than the inlet end. Squeeze the priming bulb several times, until it feels firm, indicating that fuel has reached the carburetor.

Check to be sure there are no fuel leaks before starting the engine.

Do not squeeze the priming bulb when the engine is running because that could flood the carburetors.

**STARTING THE ENGINE**

*LH and LHT Types  
(long tiller handle)*



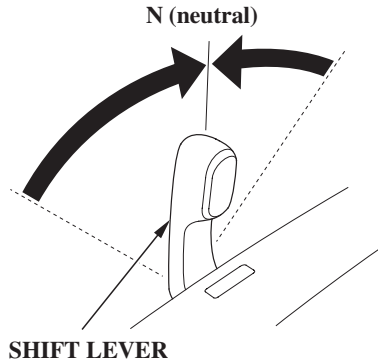
1. Put the emergency stop switch clip in the emergency stop switch, and attach the lanyard to your PFD (Personal Flotation Device) or to your wrist, as shown.

The engine will not start or run, unless the clip is in the switch.

The emergency stop switch clip and lanyard system is a safety device that will stop the engine if you fall away from the controls while operating the boat.

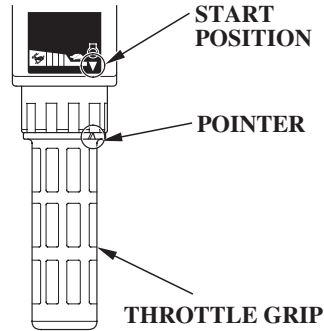
Always attach the lanyard to your PFD, or to your wrist, before starting the engine.



# OPERATION

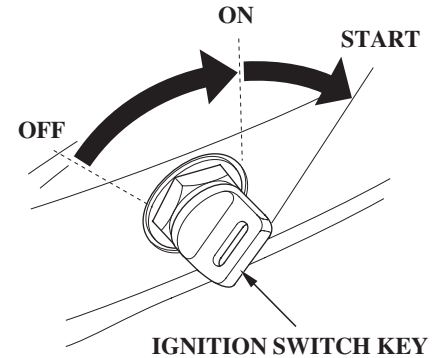


2. Check the position of the gearshift lever. It must be in the N (neutral) position for starting.

The engine will not start if the gearshift lever is in the F (forward) or R (reverse) position.



3. Align the engine start symbol “” on the tiller handle with the pointer “” on the throttle grip.



4. Turn the ignition switch key to the START position and hold it there until the engine starts.

When the engine starts, release the key, allowing it to return to the ON position.

If the engine fails to start within 5 seconds, release the key and wait at least 10 seconds before operating the starter again.



## NOTICE

- *Using the electric starter for more than 5 seconds at a time will overheat the starter motor and can damage it.*
- *Turning the ignition switch key to the START position while the engine is running can damage the starter motor and flywheel.*

Also, as the engine warms up, the throttle grip can be turned to the SLOW position without stalling.

5. Before getting under way, allow the engine to warm up sufficiently to ensure good performance.

Above 41°F (5°C), warm up the engine for 2 or 3 minutes.

Below 41°F (5°C), warm up the engine for at least 10 minutes at 2,000 rpm.

During the warm-up period, check the oil pressure indicator (p. 27), overheating indicator (p. 28) and cooling system indicator (p. 29).

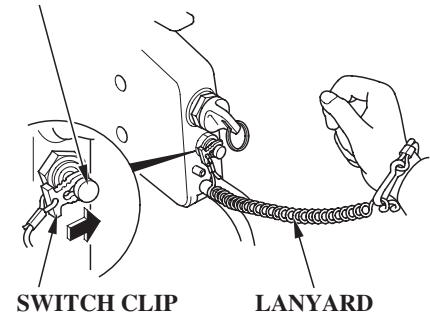
If the indicators show any abnormal condition, immediately stop the engine and determine the cause of the problem. Refer to **TAKING CARE OF UNEXPECTED PROBLEMS**, p. 84.

## ***LRT and XRT Types (remote control)***

For panel-mount or top-mount remote control information, refer to the instructions provided with the remote control equipment.

## ***Side-Mount Type***

### **EMERGENCY STOP SWITCH**



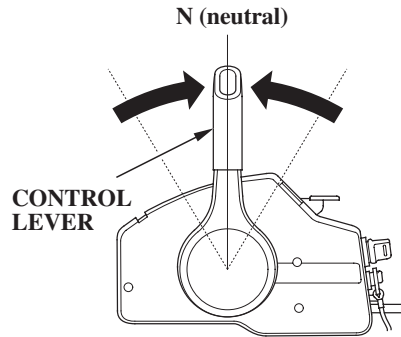
1. Put the emergency stop switch clip in the emergency stop switch, and attach the lanyard to your PFD (Personal Flotation Device) or to your wrist, as shown.

## OPERATION

The engine will not start or run, unless the clip is in the switch.

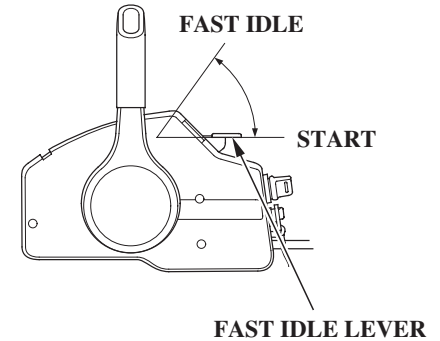
The emergency stop switch clip and lanyard system is a safety device that will stop the engine if you fall away from the controls while operating the boat.

Always attach the lanyard to your PFD, or to your wrist, before starting the engine.



2. Set the control lever in the N (neutral) position.

The engine will not start if the F (forward) or R (reverse) gears are engaged.

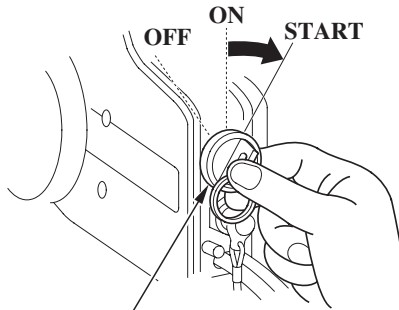


3. To start a cold engine, leave the fast idle lever in the START (fully lowered) position.

To restart a warm engine, raise the fast idle lever.

Fast idle lever cannot be raised unless the control lever is in the N (neutral) position.

The control lever cannot be moved away from the N (neutral) position unless the fast idle lever is lowered.



**IGNITION SWITCH KEY**

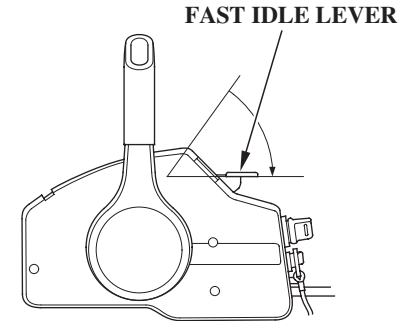
4. To start a cold engine, leave the fast idle lever in the START (fully lowered) position.

When the engine starts, release the key, allowing it to return to the ON position.

If the engine fails to start within 5 seconds, release the key and wait at least 10 seconds before operating the starter again.

## NOTICE

- *Using the electric starter for more than 5 seconds at a time will overheat the starter motor and can damage it.*
- *Turning the ignition switch key to the START position while the engine is running can damage the starter motor and flywheel.*



5. If the fast idle lever was used to start the engine, gradually lower the lever as the engine warms up.

When the fast idle lever is fully lowered, the control lever can be moved away from the N (neutral) position.

# OPERATION

- Before getting under way, allow the engine to warm up sufficiently to ensure good performance.

Above 41°F (5°C), warm up the engine for 2 or 3 minutes.

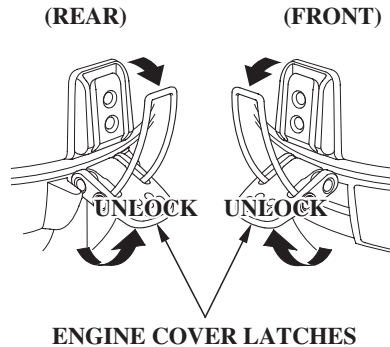
Below 41°F (5°C), warm up the engine for at least 10 minutes at 2,000 rpm.

During the warm-up period, check the oil pressure indicator (p. 27), overheating indicator (p. 28), and cooling system indicator (p. 29).

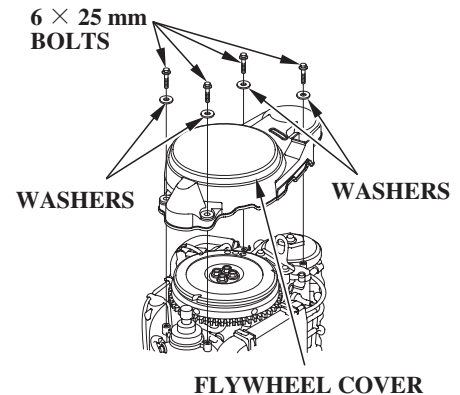
If the indicators show any abnormal condition, immediately stop the engine and determine the cause of the problem. Refer to *TAKING CARE OF UNEXPECTED PROBLEMS*, p. 84.

## EMERGENCY STARTING

If the battery is discharged, the starter motor is inoperative, you can start the engine manually using the emergency starter rope supplied with the motor.

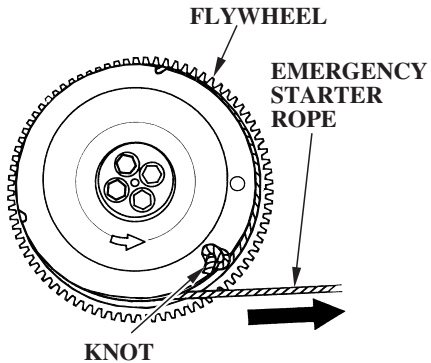


- Unlatch and remove the engine cover.

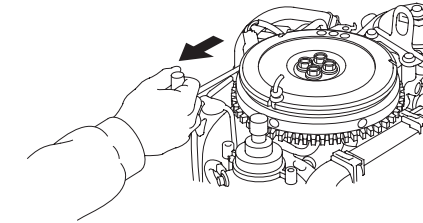


- Remove the flywheel cover by unscrewing the four cover bolts.
- Set the controls the same as for normal starting (see pages 37 – 42). Use the fast idle control if needed.

Turn the ignition switch key to the ON position.



4. Set the knotted end of the emergency starter rope in the notch in the flywheel. Wind the rope counterclockwise around the flywheel, as shown.



5. Pull the emergency starter rope slowly until resistance is felt, then pull briskly.

Keep away from moving parts while pulling the rope.

If necessary, rewind the rope and pull again. If the engine does not start after several attempts, refer to *TAKING CARE OF UNEXPECTED PROBLEMS*, p. 84.

6. If the fast idle control(s) was used to start the engine, return the control(s) to the normal operating position as the engine warms up.

During the warm-up period, check the oil pressure indicator (p. 27), overheating indicator (p. 28), and cooling system indicator (p. 29).

7. Install the engine cover (p. 24), and lock it in place by latching the engine cover latches.

## **⚠ WARNING**

Exposed moving parts can cause injury.

- Do not operate the outboard motor without the engine cover.
- Use extreme care when installing the engine cover.

## OPERATION

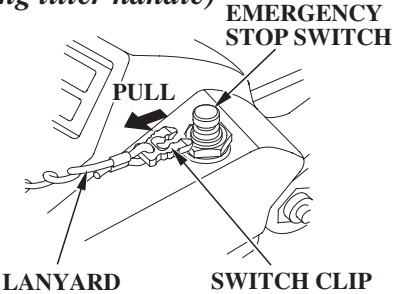
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8. If it was necessary to remove the emergency stop switch lanyard from your wrist to perform the emergency starting procedure, be sure the lanyard is attached to your wrist before operating the outboard motor.
9. Have your closest authorized Honda marine dealer check your electrical system and correct the problem, so you can use the electric starter.

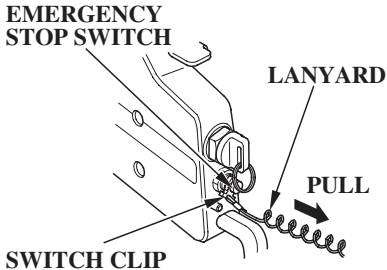
**STOPPING THE ENGINE**

**Emergency Engine Stopping**

*LH and LHT Types  
(long tiller handle)*



*LRT and XRT Types  
(remote control)*

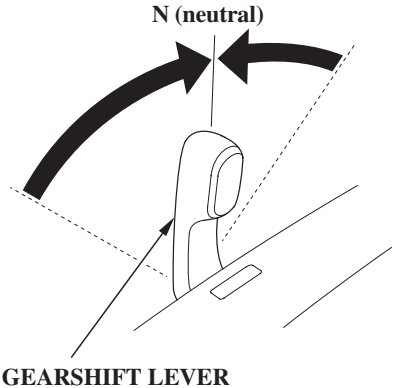
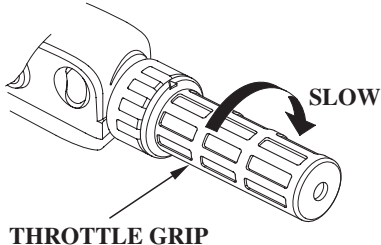


To stop the engine in an emergency, pull the clip out of the emergency stop switch by pulling the lanyard.

We suggest that you stop the engine this way occasionally to verify that the emergency stop switch is operating properly.

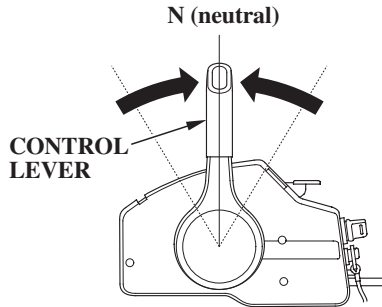
**Normal Engine Stopping**

*LH and LHT Types  
(long tiller handle)*



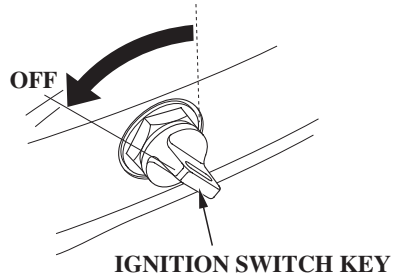
# OPERATION

## *LRT and XRT Types (remote control)*

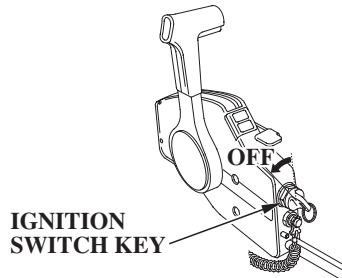


1. Move the throttle grip to the slowest speed and control gears to N (neutral) position.

## *LH and LHT Types (long tiller handle)*



## *LRT and XRT Types (remote control)*



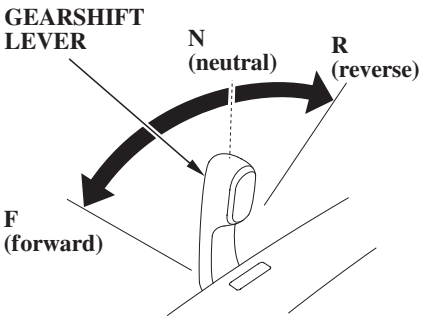
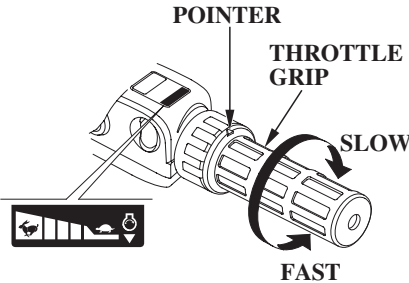
2. Turn the ignition switch key to the OFF position to stop the engine.

3. When the boat is not in use, remove and store the ignition key and the emergency stop switch clip and lanyard.



**GEARSHIFTING AND THROTTLE OPERATION**

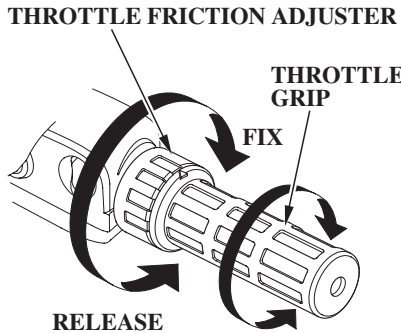
*LH and LHT Types  
(long tiller handle)*



To shift gears, turn the throttle grip to the SLOW position, then move the gearshift lever to select F (forward), N (neutral) or R (reverse) gears.

The engine can be started with the gearshift lever in the N (neutral) position only.

The throttle grip can be turned to the FAST position only when the gearshift lever is in the F (forward) position.



Use the throttle friction adjuster to help hold a constant throttle setting while cruising.

Turn the adjuster clockwise to increase throttle grip friction for holding a constant speed.

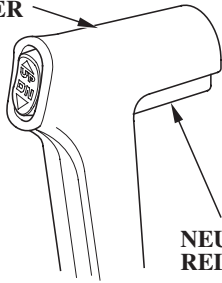
Turn the adjuster counterclockwise to decrease friction for easy grip rotation.

# OPERATION

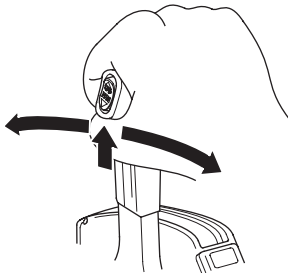
## *LRT and XRT Types (remote control)*

### *Side-Mount Type*

CONTROL  
LEVER



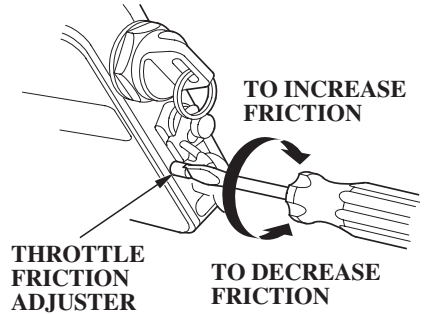
NEUTRAL  
RELEASE LEVER



To shift gears, move the control lever to select F (forward), N (neutral) and R (reverse) gears.

The control lever cannot be moved from the N (neutral) position unless the neutral release lever is squeezed.

Moving the control lever beyond the gear selection range increases engine speed.



THROTTLE  
FRICTION  
ADJUSTER

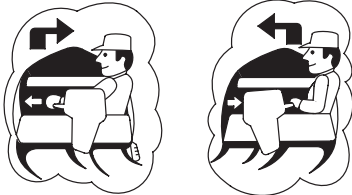
TO INCREASE  
FRICTION

TO DECREASE  
FRICTION

Adjust the throttle friction adjuster so the control lever will hold a constant throttle setting while cruising.

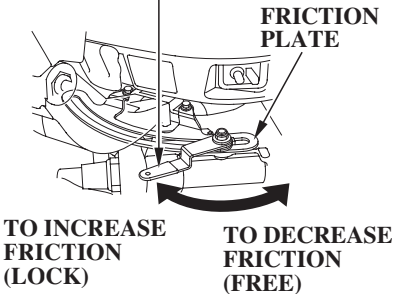
**STEERING**

*LH and LHT Types  
(long tiller handle)*



Steer by moving the tiller handle opposite the direction you want the boat to turn.

*Steering Friction Adjuster*  
**STEERING FRICTION ADJUSTER**



Use the steering friction adjuster to help hold a steady course while cruising.

Move the adjuster to the LOCK direction to increase steering friction for holding a steady course.

Move the adjuster to the FREE direction to decrease friction for easy turning.

**NOTICE**

*Do not apply grease or oil on the friction plate. Grease or oil will reduce the friction of the adjuster.*

*LRT and XRT Types  
(remote control)*

Steer the boat in the same manner as an automobile.

# OPERATION

---

## CRUISING

### Engine Speed

For best fuel economy, limit the throttle opening to 80%. Use the throttle friction control (p. 47 and 48 ) to help you hold a steady speed.

For rough water conditions or large waves, slow down to prevent the propeller from rising out of the water.

The engine is equipped with an overrev limiter to prevent the possibility of mechanical damage from excessive engine speed.

If, for example, the outboard motor is tilted excessively, or propeller ventilation occurs during a sharp turn, the engine may overrev, activating the overrev limiter.

If engine speed becomes unstable at high speed due to activation of the overrev limiter, reduce speed and check the trim angle of the outboard motor.

### Trim

#### *LH Type*

Install the outboard motor at the best trim angle for stable cruising and maximum power.

Trim angle too large: Incorrect causes boat to “squat”.

Trim angle too small: Incorrect causes boat to “plow”.

It is necessary to trim the angle of the outboard motor to compensate for changes in boat load, weight distribution, water conditions, or propeller selection.

Under normal conditions, the boat will perform best when the

antiventilation plate is level with the water.

When cruising into a high wind, trim the outboard motor down slightly to level the boat and improve stability. With a tail wind, trim the outboard motor up slightly.

#### *LHT, LRT and XRT Types*

Use the power trim/tilt switch to trim the outboard motor for the best performance and stability.

You can use the power trim/tilt switch at any time, whether the boat is under way or stopped.

Press the UP or DN (down) side of the switch to adjust the angle of the outboard motor.

Refer to the trim meter (p. 26 ) for an indication of whether the motor is trimmed high or low.

It is necessary to trim the angle of the outboard motor to compensate for changes in boat load, weight distribution, water conditions, or propeller selection.

Under normal conditions, the boat will perform best when the antiventilation plate is level with the water.

When cruising into a high wind, trim the outboard motor down slightly to level the boat and improve stability. With a tail wind, trim the outboard motor up slightly.

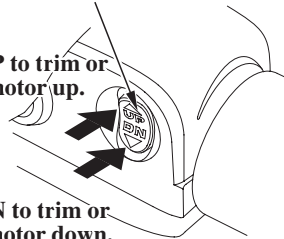
## NOTICE

*Excessive trim/tilt angle during operation can cause propeller ventilation, overheating, and water pump damage.*

### *LH and LHT Types (long tiller handle)*

#### POWER TRIM/TILT SWITCH

Press UP to trim or tilt the motor up.

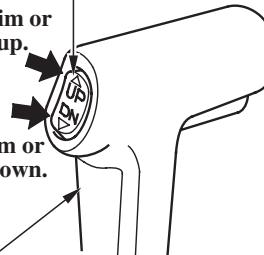


Press DN to trim or tilt the motor down.

### *LRT and XRT Types*

#### POWER TRIM/TILT SWITCH

Press UP to trim or tilt the motor up.



Press DN to trim or tilt the motor down.

CONTROL LEVER

MOTOR TRIMMED TOO LOW



MOTOR TRIMMED TOO HIGH



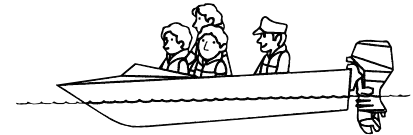
ROUGH WAVES

MOTOR TRIMMED CORRECTLY



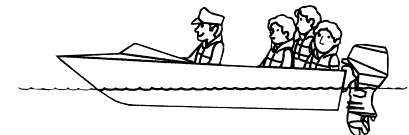
BOW TOO LOW DUE TO

1. LOAD IN THE FRONT
2. MOTOR TRIMMED TOO LOW



BOW TOO HIGH DUE TO

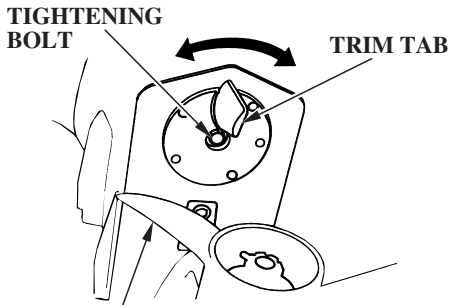
1. LOAD IN THE REAR
2. MOTOR TRIMMED TOO HIGH



# OPERATION

## TRIM TAB

If steering effort is not equal in both directions, adjust the trim tab to compensate for “torque steer,” which is the reaction of the outboard motor to propeller rotation.



## PROPELLER

Adjust the trim tab with the engine stopped. Loosen the bolt above the trim tab, turn the trim tab, then tighten the bolt securely.

When the trim tab is correctly adjusted, steering effort will be equal in both directions.

## SHALLOW WATER OPERATION

### *LHT, LRT and XRT Types*

When operating in shallow water, use the power trim/tilt switch (p. 51) to tilt the outboard motor, so the propeller and gear case won't hit the bottom.

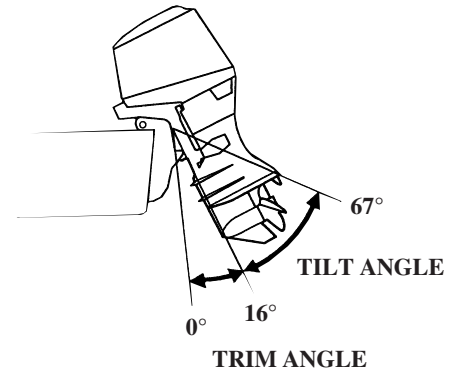
Proceed at low speed, and monitor water flow from the cooling system indicator (p. 29) to be sure the outboard motor is not tilted so high that the water intakes are out of the water.

### NOTICE

*An excessive trim/tilt angle during operation can cause propeller ventilation, overheating, and water pump damage.*

### *LH Type*

When operating in shallow water, tilt the outboard motor, using the tilt lever, so the propeller and gear case won't hit the bottom.



To tilt the outboard motor, move the tilt lever to the FREE position, then raise the outboard motor to the desired position by pulling on the engine cover grip.

## NOTICE

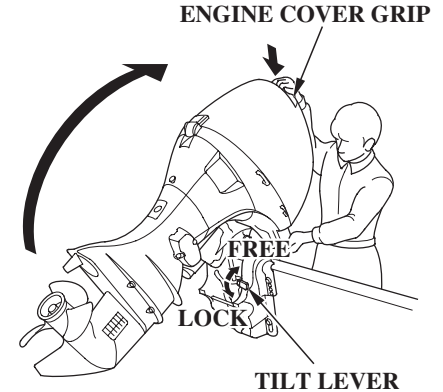
*Do not use the tiller handle as a lever to raise the outboard motor. Applying excessive force to the tiller handle can damage it.*

While the outboard motor is tilted, proceed at a low speed, and do not operate the outboard motor in reverse. The outboard motor will rise suddenly if operated in reverse.

Monitor water flow from the cooling system indicator (p. 29 ) to be sure the outboard motor is not tilted so high the water intake is out of the water.

## NOTICE

*An excessive tilt angle during operation can cause propeller ventilation, overheating, and water pump damage.*



To return the outboard motor to the normal operating position, move the tilt lever to the LOCK position, you may need to raise the outboard motor slightly to disengage the tilt mechanism, then slowly lower the outboard motor.

## OPERATION

### MOORING, BEACHING, LAUNCHING

#### *LH Type*

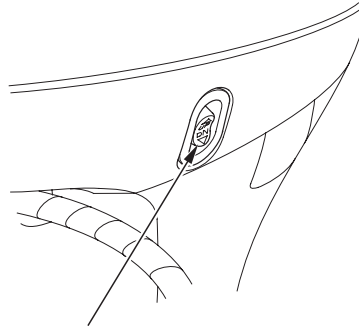
Use the tilt lever to raise and lower the outboard motor as described on p. 53.

#### *LHT, LRT and XRT Types*

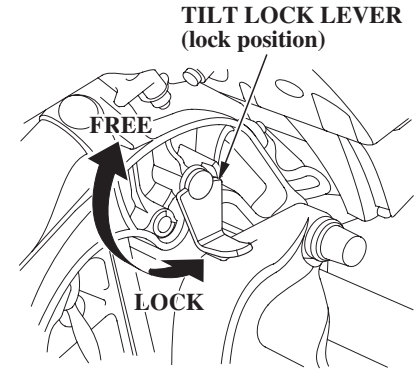
To raise the outboard motor out of the water while the engine is stopped and the boat is moored, or for maximum clearance when beaching or launching, use the power tilt switch on the engine pan to tilt the outboard motor as far as it will go, move the tilt lock lever to the LOCK position, then gently lower the outboard motor until the lever contacts the stern bracket.

If more clearance is needed to swing the tilt lock lever into the LOCK position, rock the outboard motor back slightly by pulling on the engine cover grip.

To lower the outboard motor, tilt up, move the tilt lock lever to the FREE position, then lower the outboard motor to the desired position.



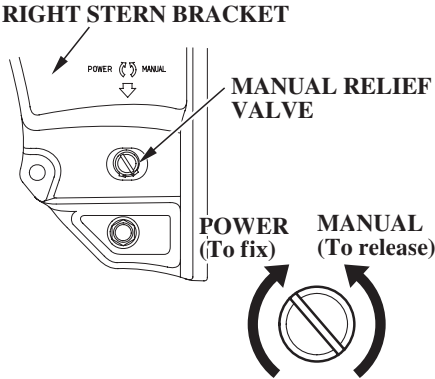
**POWER TILT SWITCH**



#### **NOTICE**

*Do not attempt to use the power tilt switch to tilt the outboard motor down while the tilt lock lever is in the lock position. Damage to the power tilt system may occur.*





Be sure the valve is closed before operating the outboard motor. If the valve is not closed, the outboard motor will tilt up when operated in reverse.

The outboard motor can also be tilted manually after opening the manual relief valve. This feature enables the outboard motor to be tilted when no battery is connected.

For manual tilting, use a flat screwdriver to turn the valve counterclockwise 2 and a half turns. Close the valve firmly after positioning the engine.

# SERVICING YOUR OUTBOARD MOTOR

## THE IMPORTANCE OF MAINTENANCE

Good maintenance is essential for safe, economical, and trouble-free operation. It will also help reduce air pollution.

### **WARNING**

Improperly maintaining this outboard motor, or failure to correct a problem before operation, can cause a malfunction in which you could be seriously hurt or killed.

Always follow the inspection and maintenance recommendations and schedules in this owner's manual.

To help you properly care for your outboard motor, the following pages include a maintenance schedule, routine inspection procedures, and simple maintenance procedures using basic hand tools. Other service tasks that are more difficult, or require special tools, are best handled by professionals and are normally performed by a Honda technician or other qualified mechanic.

The maintenance schedule applies to normal operating conditions. If you operate your outboard motor under unusual conditions, consult an authorized Honda marine dealer for recommendations applicable to your individual needs and use.

Remember that your authorized Honda marine dealer knows your outboard motor best and is fully equipped to maintain and repair it.

To ensure the best quality and reliability, use only new, genuine Honda parts or their equivalents for repair and replacement.

**Maintenance, replacement, or repair of the emission control devices and systems may be performed by any marine engine repair establishment or individual, using parts that are “certified” to EPA standards.**

## MAINTENANCE SAFETY

Some of the most important safety precautions follow. However, we cannot warn you of every conceivable hazard that can arise in performing maintenance. Only you can decide whether or not you should perform a given task.

### **WARNING**

Failure to properly follow maintenance instructions and precautions can cause you to be seriously hurt or killed.

Always follow the procedures and precautions in the owner's manual.

## Safety Precautions

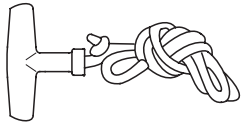
- Make sure the engine is off before you begin any maintenance or repairs. This will eliminate several potential hazards:
  - **Carbon monoxide poisoning from engine exhaust.**  
Be sure there is adequate ventilation whenever you operate the engine.
  - **Burns from hot parts.**  
Let the engine and exhaust system cool before touching.
  - **Injury from moving parts.**  
Do not run the engine unless instructed to do so.
- Read the instructions before you begin, and make sure you have the tools and skills required.
- To reduce the possibility of fire or explosion, be careful when working around gasoline. Use only a nonflammable solvent, not gasoline, to clean parts. Keep cigarettes, sparks, and flames away from all fuel-related parts.
- Wear gloves when handling the propeller to protect your hands from sharp edges.

# SERVICING YOUR OUTBOARD MOTOR

## SPARE EMERGENCY STOP SWITCH CLIP (LH and LHT Types) AND EMERGENCY STARTER ROPE



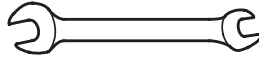
## SPARE EMERGENCY STOP SWITCH CLIP (LH and LHT Types)



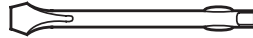
## EMERGENCY STARTER ROPE

Always carry the spare emergency stop switch clip and the emergency starter rope onboard. The spare clip may either be stored in the optional tool bag or in an easily accessible location on the boat along with the emergency starter rope.

## TOOL KIT (optional equipment)



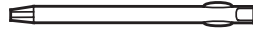
10 × 12 mm WRENCH



OIL CHECK SCREWDRIVER



FLAT SCREWDRIVER



PHILLIPS SCREWDRIVER



SCREWDRIVER HANDLE



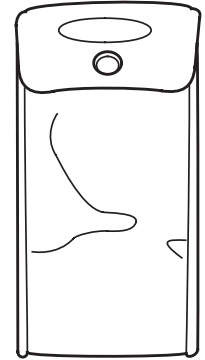
PLIERS



18 × 19 mm SOCKET WRENCH



8 mm WRENCH



TOOL BAG

The above tool kit can be purchased from an authorized Honda marine dealer and may be used for simple maintenance procedures and/or emergency repairs. Keep this tool kit or an equivalent onboard, so they will always be available if you need them.

# SERVICING YOUR OUTBOARD MOTOR

## MAINTENANCE SCHEDULE

REGULAR SERVICE PERIOD (3) Perform at every indicated month or operating hour interval, whichever comes first.		Each use	After use	First month or 20 hrs.	Every 6 months or 100 hrs.	Every year or 200 hrs.	Every 2 years or 400 hrs.
ITEM							
● Engine oil	Check level	<input type="radio"/>					
	Change			<input type="radio"/>	<input type="radio"/>		
Gear case oil	Change			<input type="radio"/> (2)	<input type="radio"/> (2)		
● Engine oil filter	Replace					<input type="radio"/> (2)	
Timing belt	Check-adjust					<input type="radio"/> (2)	
Carburetor linkage	Check-adjust			<input type="radio"/> (2)	<input type="radio"/> (2)		
● Idling speed	Check-adjust			<input type="radio"/> (2)	<input type="radio"/> (2)		
● Valve clearance	Check-adjust			<input type="radio"/> (2)		<input type="radio"/> (2)	
● Spark plug	Check-adjust				<input type="radio"/>		
	Replace					<input type="radio"/>	
Propeller and Cotter pin	Check	<input type="radio"/>					
Anode	Check	<input type="radio"/>					
Lubrication	Grease			<input type="radio"/> (1)	<input type="radio"/> (1)		
● Fuel tank and tank filter	Clean					<input type="radio"/>	

● Emission related items.

- (1) Lubricate more frequently when used in salt water.
- (2) These items should be serviced by an authorized Honda marine dealer, unless you have the proper tools and are mechanically proficient. Refer to the Honda shop manual for service procedures.
- (3) For professional commercial use, log hours of operation to determine proper maintenance intervals.
- (4) When operating in salt water, turbid or muddy water, the engine should be flushed with clean water after each use.

# SERVICING YOUR OUTBOARD MOTOR

REGULAR SERVICE PERIOD (3) Perform at every indicated month or operating hour interval, whichever comes first.		Each use	After use	First month or 20 hrs.	Every 6 months or 100 hrs.	Every year or 200 hrs.	Every 2 years or 400 hrs.
ITEM							
	Thermostat Check					○ (2)	
•	Fuel filter Check				○		
	Replace						○
•	Fuel line Check	○					
	Replace			Every 2 years (If necessary) (2)			
	Battery and cable connection Check level-tightness	○					
	Bolts and nuts Check-tightness			○ (2)	○ (2)		
•	Crankcase breather tube Check					○ (2)	
	Cooling water passages Clean		○ (4)				

• Emission related items.

- (1) Lubricate more frequently when used in salt water.
- (2) These items should be serviced by an authorized Honda marine dealer, unless you have the proper tools and are mechanically proficient. Refer to the Honda shop manual for service procedures.
- (3) For professional/commercial use, log hours of operation to determine proper maintenance intervals.
- (4) When operating in salt water, turbid or muddy water, the engine should be flushed with clean water after each use.

# SERVICING YOUR OUTBOARD MOTOR

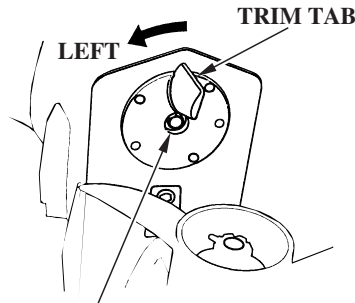
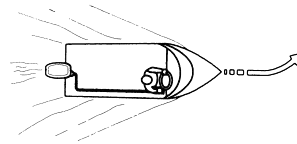
## TRIM TAB ADJUSTMENT

The trim tab compensates for “torque steer” which is a reaction of the outboard motor to propeller rotation.

If uncompensated, torque steer would make the outboard motor tend to turn to one side.

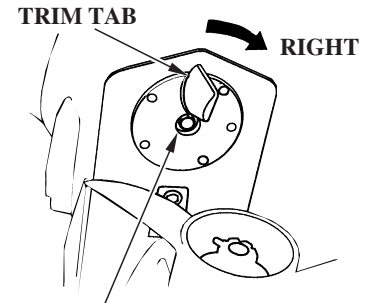
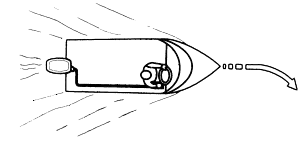
When the trim tab is correctly adjusted, steering effort is equal in either direction.

If steering effort is unequal, loosen the trim tab bolt and adjust the angle of the trim tab. Retighten the trim tab bolt securely.



**TIGHTENING BOLT**

If less effort is required to make left turns, move the back of the trim tab left.



**TIGHTENING BOLT**

If less effort is required to make right turns, move the back of the trim tab right.

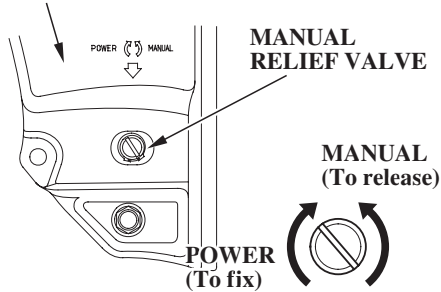
Adjust the trim tab in small increments, and retest steering effort with the boat evenly loaded and running at cruising speed.

# SERVICING YOUR OUTBOARD MOTOR

## MANUAL RELIEF VALVE

*LHT, LRT and XRT Types*

### RIGHT STERN BRACKET



The outboard motor can be tilted manually after opening the manual relief valve. This feature enables the outboard motor to be tilted when no battery is connected.

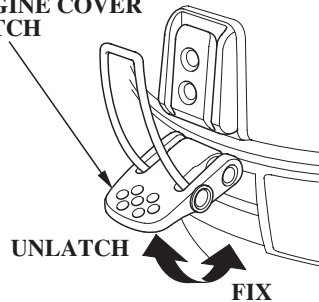
For manual tilting, use a flat screwdriver to turn the valve counterclockwise 2 and a half turns. Close the valve firmly after positioning the outboard motor.

Be sure the valve is closed before operating the outboard motor. If the valve is not closed, the outboard motor will tilt up when operated in reverse.

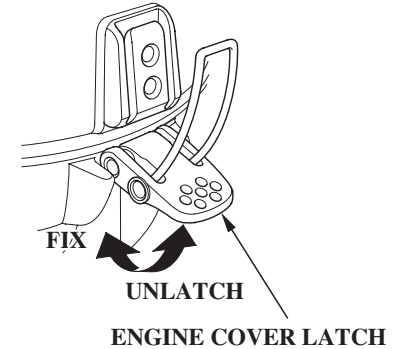
## ENGINE COVER REMOVAL AND INSTALLATION

(FRONT)

### ENGINE COVER LATCH



(REAR)



The engine cover latches fasten the engine cover to the outboard motor.

To remove the engine cover, unlatch both front and rear latches, then lift the engine cover off the outboard motor.

To install the engine cover, place the cover on the outboard motor, then latch both front and rear latches securely.



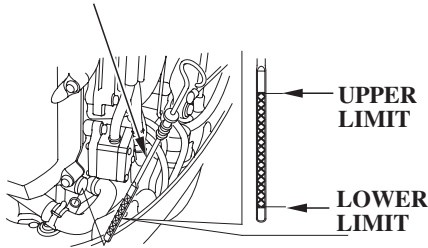
# SERVICING YOUR OUTBOARD MOTOR

## Engine Oil Level Check

Check the engine oil level with the engine stopped and the outboard motor in the vertical position.

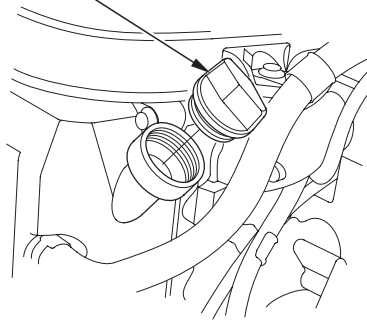
1. Unlatch and remove the engine cover.
2. Remove the dipstick and wipe it clean.

### OIL LEVEL DIPSTICK



3. Insert the dipstick all the way in, then remove it and check the oil level shown on the dipstick.

### OIL FILLER CAP



4. If the oil level is low, remove the oil filler cap, and add oil to reach the upper limit mark shown on the dipstick. Use the oil recommended on p. 66.

### NOTICE

*Running the engine with a low oil level can cause engine damage.*

5. Install the oil filler cap and tighten it securely.
6. Install and lock the engine cover.

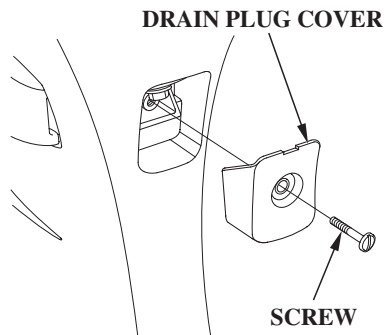
# SERVICING YOUR OUTBOARD MOTOR

## Engine Oil Change

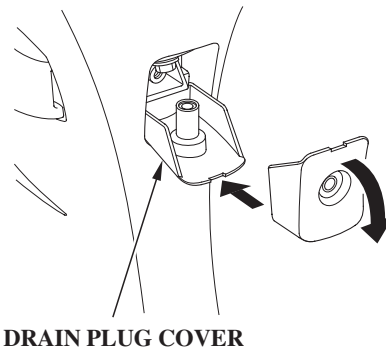
An engine oil evacuation device may be used to remove the engine oil.

Drain the used oil while the engine is warm. Warm oil drains quickly and completely.

1. Unlatch and remove the engine cover (p. 62 ). Remove the oil filler cap.

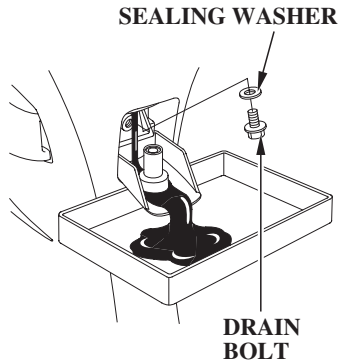


2. Loosen the drain plug cover screw using a flat blade screwdriver and remove the drain plug cover.



3. Place the drain plug cover as shown to use it as an oil drain guide. Place a suitable container under the guide.

## SERVICING YOUR OUTBOARD MOTOR



4. Remove the engine oil drain bolt and washer.
5. Allow the used oil to drain completely, then install a new sealing washer on the engine oil drain bolt, and tighten it securely.
6. Reinstall the drain plug cover.

### NOTICE

*Improper disposal of engine oil can be harmful to the environment. If you change your own oil, please dispose of the used oil properly. Put it in a sealed container, and take it to a recycling center. Do not discard it in a trash bin or dump it on the ground.*

7. With the outboard motor in a vertical position, fill to the upper limit mark on the dipstick (p. 63 ) with the recommended oil.

Engine oil refill capacity:  
Without oil filter change:  
2.1 US qt (2.0 ℓ)  
With oil filter change:  
2.5 US qt (2.4 ℓ)

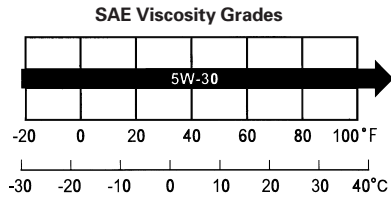
8. Install the oil filler cap and tighten it securely.
9. Install and lock the engine cover.

# SERVICING YOUR OUTBOARD MOTOR

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## Engine Oil Recommendations

Oil is a major factor affecting performance and service life. Use 4-stroke automotive detergent oil.



SAE 5W-30 is recommended for general use.

The SAE oil viscosity and service classification are in the API label on the oil container. Honda recommends that you use API SERVICE category SG, SH or SJ oil with the “starburst” certification mark displayed on the container.

# SERVICING YOUR OUTBOARD MOTOR

## Lubrication Points

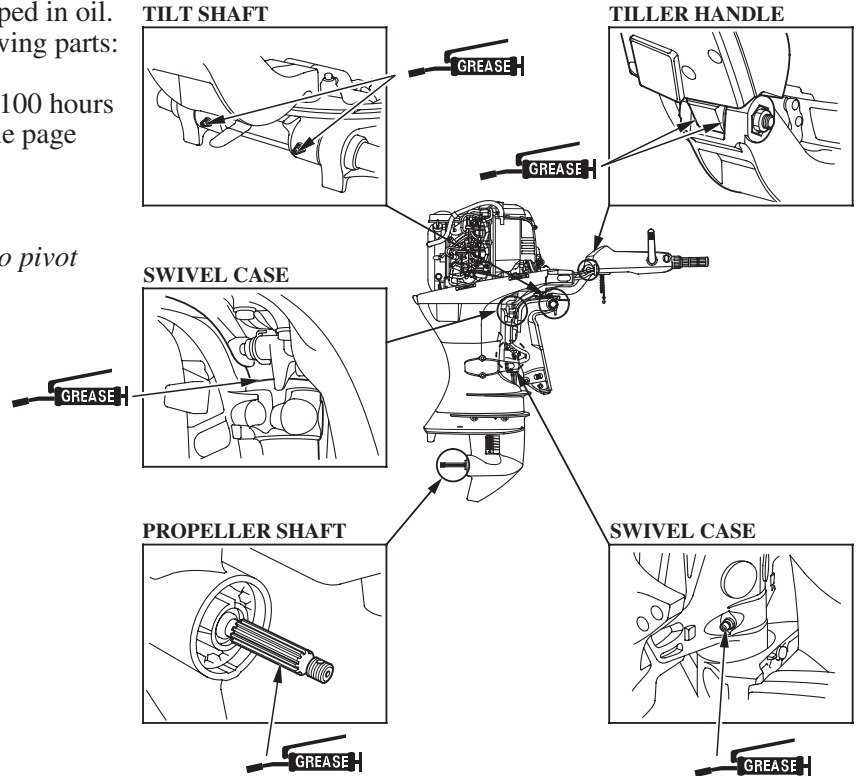
Wipe the outside of the engine with a cloth dipped in oil.  
Apply marine anticorrosion grease to the following parts:

Lubrication interval:

After the first 20 hours or 1 month, then every 100 hours or 6 months. (Refer to the maintenance schedule page 59).

### NOTICE

*To prevent corrosion, apply anticorrosion oil to pivot surfaces where grease cannot penetrate.*



Apply Honda Marine Corrosion Inhibitor (or equivalent) to all areas under the engine cover except the belts.

# SERVICING YOUR OUTBOARD MOTOR

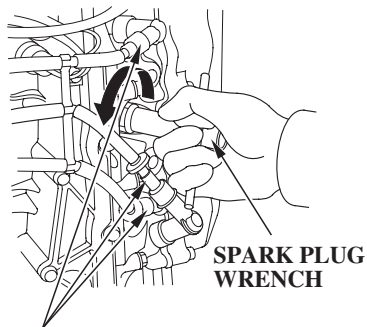
## Spark Plug Service

RECOMMENDED SPARK PLUGS:  
DR7EA (NGK)  
X22ESR-U (DENSO)

### NOTICE

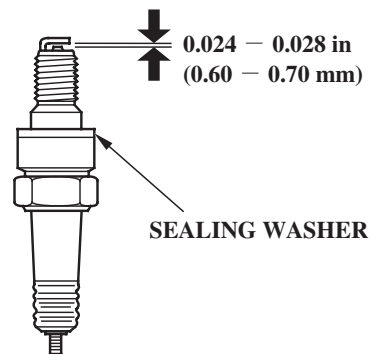
*Incorrect spark plugs can cause engine damage.*

1. Unlatch and remove the engine cover (p. 62).
2. Disconnect the spark plug caps from the spark plugs.
3. Remove the spark plugs with a spark plug wrench.



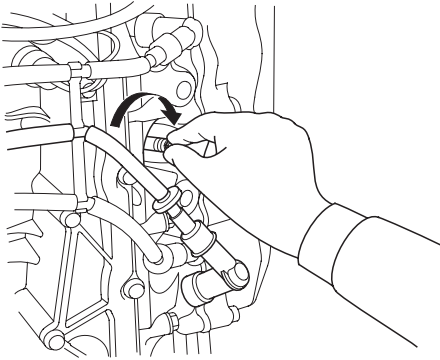
SPARK PLUG CAPS

4. Inspect the spark plugs. Replace them if the electrodes are worn, or if the insulators are cracked or chipped.



5. Measure the spark plug electrode gap with a suitable gauge. The gap should be 0.024 - 0.028 inches (0.60 - 0.70 mm).

## SERVICING YOUR OUTBOARD MOTOR



6. Install the spark plugs carefully, by hand, to avoid cross-threading.

7. After each spark plug seats, tighten with a spark plug wrench to compress the sealing washer.

If reinstalling used spark plugs, tighten 1/8 - 1/4 turn after the spark plugs seat.

If installing new spark plugs, tighten 1/2 turn after the spark plugs seat.

### NOTICE

*Loose spark plugs can overheat and damage the engine.*

*Overtightening the spark plugs can damage the threads in the cylinder head.*

8. Attach the spark plug caps.

9. Install and lock the engine cover.

# SERVICING YOUR OUTBOARD MOTOR

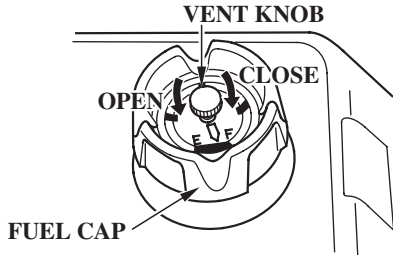
## REFUELING

### Portable Fuel Tank (optional equipment)

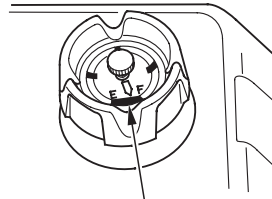
FUEL TANK CAPACITY:  
6.6 US gal (25 l)

Check the fuel gauge and refill the tank when necessary.

Remove the fuel tank from the boat for refueling.

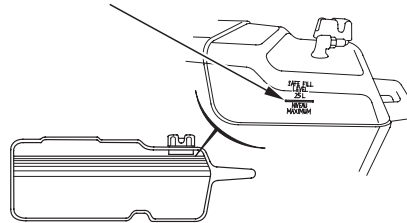


To refuel, turn the vent knob counterclockwise to the OPEN position, and unscrew the fuel tank cap.



FUEL GAUGE

### SAFE FILL LEVEL



Refuel in a well-ventilated area. Fill the tank to the SAFE FILL LEVEL line.

After refueling, install the cap and tighten it securely. Turn the vent knob clockwise to the CLOSED position, and return the fuel tank to the boat.

## ⚠ WARNING

Gasoline is highly flammable and explosive.

You can be burned or seriously injured when handling fuel.

- Stop the engine and keep heat, sparks, and flame away.
- Handle fuel only outdoors.
- Wipe up spills immediately.

Never refill the fuel tank inside a building where gasoline fumes may reach flames or sparks. Keep gasoline away from appliance pilot lights, barbecues, electric appliances, power tools, etc.

Spilled fuel is not only a fire hazard, it causes environmental damage. Wipe up spills immediately.



## FUEL RECOMMENDATIONS

**Use unleaded gasoline with a pump octane rating of 86 or higher.**

Your outboard motor is certified to operate on unleaded gasoline. Unleaded gasoline produces fewer engine and spark plug deposits and extends exhaust system life.

Never use stale or contaminated gasoline or an oil/gasoline mixture. Avoid getting dirt or water in the fuel tank.

Occasionally you may hear a light “spark knock” or “pinging” (metallic rapping noise) while operating under heavy loads. This is no cause for concern.

If spark knock or pinging occurs at a steady engine speed, under normal load, change brands of gasoline. If spark knock or pinging persists, see an authorized Honda marine dealer.

### NOTICE

*Running the engine with persistent spark knock or pinging can cause engine damage.*

Running the engine with persistent spark knock or pinging is misuse, and the *Distributor's Limited Warranty* does not cover parts damaged by misuse.

# SERVICING YOUR OUTBOARD MOTOR

## Fuel Pump Filter Inspection and Replacement

The fuel pump filter is located under the engine cover between the fuel coupling and the fuel pump.

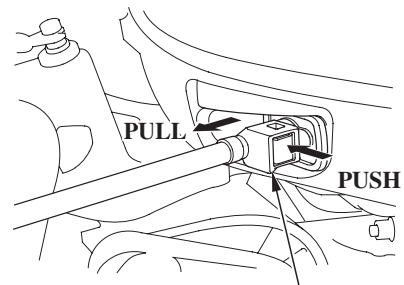
Water or sediment accumulated in the filter can cause loss of power or hard starting. To prevent engine malfunction, inspect the filter and replace when necessary.

### **⚠ WARNING**

Gasoline is highly flammable and explosive.

You can be burned or seriously injured when handling fuel.

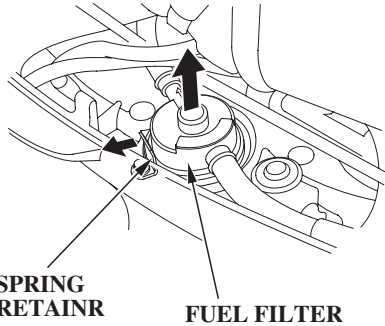
- Stop the engine and keep heat, sparks, and flame away.
- Handle fuel only outdoors.
- Wipe up spills immediately.



**FUEL HOSE CONNECTOR**

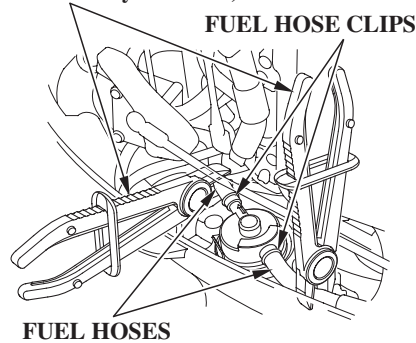
1. Disconnect the fuel hose connector from the outboard motor.

# SERVICING YOUR OUTBOARD MOTOR



2. Pull the spring retainer toward you, and raise the fuel filter.

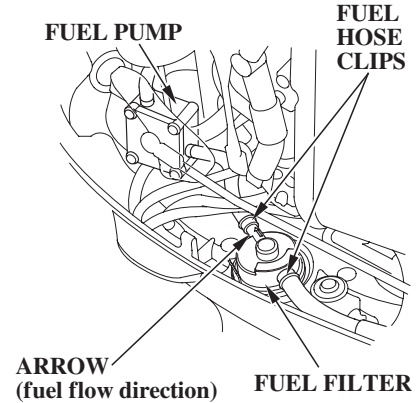
**HOSE CLAMP GRIPPERS**  
(commercially available)



3. Inspect the filter for water and/or sediment accumulation.

If the filter is OK, reinstall it. If water and/or sediment are present, replace the filter as described in the following steps. Always replace the filter at the scheduled replacement interval (p. 60 ).

4. Place clamps on the fuel hoses on each side of the filter to prevent fuel leakage when the fuel hoses are disconnected.



5. Install the new fuel filter so the arrow on the fuel filter points toward the fuel pump.

Fuel flow will be reduced if the fuel filter is installed backward.

## SERVICING YOUR OUTBOARD MOTOR

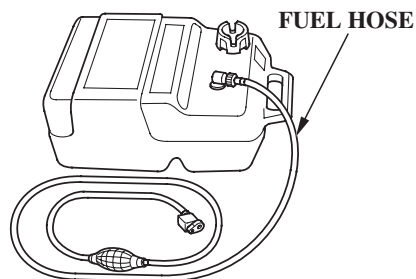
6. Connect the fuel hoses to the fuel filter securely with the hose clips. Remove the fuel hose clamps used to close the fuel hoses.
7. Securely connect the fuel hose connector to the outboard motor (refer to page 36).
8. Prime the engine using the priming bulb (p. 37). Check for fuel leaks. Repair any fuel leaks if necessary.

If loss of power or hard starting are found to be caused by excessive water or sediment accumulation in the fuel filter, inspect the fuel tank.

Clean the fuel tank and tank filter if necessary. It may be necessary to drain the fuel tank completely and refill with fresh gasoline.

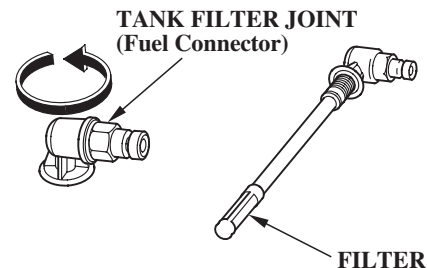
### Portable Fuel Tank and Filter Cleaning (optional equipment)

#### *Fuel Tank*



Empty the portable fuel tank into an approved gasoline container. Use a funnel to avoid spilling fuel. Rinse the fuel tank with nonflammable solvent to remove any accumulated sediment.

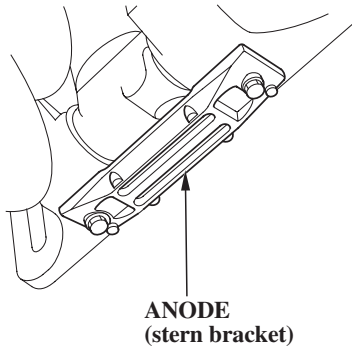
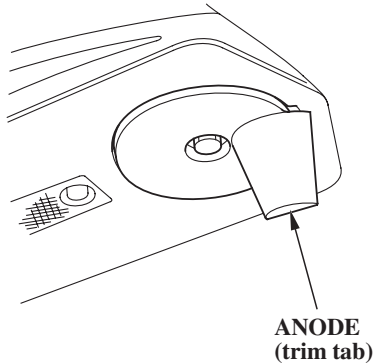
#### *Fuel Tank Filter*



1. Unscrew the fuel hose connector by turning it counterclockwise, then remove the fuel hose connector and fuel filter from the tank.
2. Clean the filter in nonflammable solvent. Inspect the fuel tank filter and the connector O-ring. Replace them if damaged.
3. Reinstall the filter and hose connector in the fuel tank. Tighten the hose connector securely.

# SERVICING YOUR OUTBOARD MOTOR

## Anode Replacement



The anodes are located on the trim tab and the stern bracket. They are made of a sacrificial material that helps to protect the outboard motor from corrosion.

Replace the anodes when they have been reduced to about half their original size, or if they are crumbling.

### NOTICE

*Painting or coating the anodes will defeat their purpose and will lead to rust and corrosion damage to the outboard motor. The anodes must be exposed to the water in order to protect the outboard motor.*

# SERVICING YOUR OUTBOARD MOTOR

## Propeller Replacement

Before replacing the propeller, remove the clip from the engine stop switch to prevent any possibility of the engine being started while you are working with the propeller.

The propeller blades may have sharp edges, so wear heavy gloves to protect your hands.

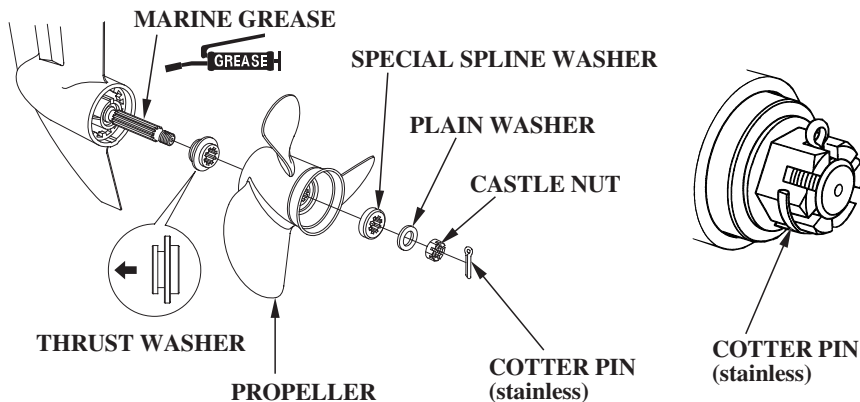
## Removal

Remove the cotter pin, unscrew the castle nut, remove the washers, then remove the propeller and thrust washer.

## Installation

Install the propeller in the reverse order of removal.

- Install the thrust washer with the grooved side toward the gear case.
- Use a genuine Honda stainless cotter pin and bend the pin ends as shown.



## STORAGE PREPARATION

Proper storage preparation is essential for keeping your outboard motor troublefree and looking good. The following steps will help to keep rust and corrosion from impairing your outboard motor's function and appearance, and will make the engine easier to start when you use the outboard motor again.

### Cleaning and Flushing

Thoroughly clean and flush the outboard motor with fresh water after operation in dirty water or salt water.

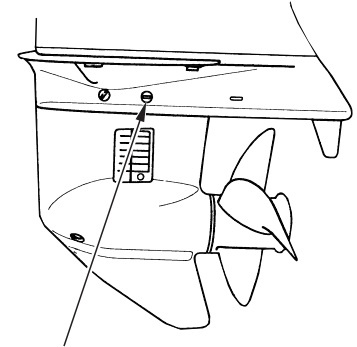
Touch up any damaged paint, and coat areas that may rust with Honda Corrosion Inhibitor, or equivalent. Lubricate controls with a silicone spray lubricant.

### *Cleaning*

Wash the outside of the outboard motor with clean, fresh water, and flush the cooling system as described.

### *Flushing With the Honda Garden Hose Adapter (optional equipment)*

It is necessary to run the engine during the flushing procedure. For safety, remove the propeller from the outboard motor (p. 76).

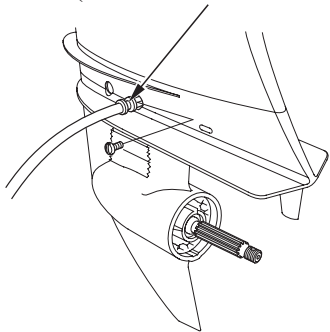


**WASH PLUG (flush plug)**

1. Remove the wash plug and sealing washer from the WASH plug hole in the gear case. Be sure not to remove the oil level plug from the OIL LEVEL plug hole in the gear case.

## STORAGE

**GARDEN HOSE ADAPTER  
(FLUSH KIT COUPLER)**



2. Remove the sealing washer from the wash plug and install the sealing washer on the flush kit coupler.
3. Install the flush kit coupler into the WASH plug hole and connect a fresh water hose to the garden hose adapter.

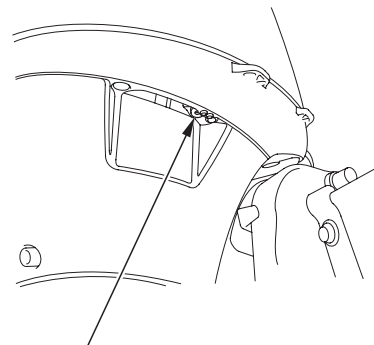
4. Move the gearshift lever or control lever to the N (neutral) position. Flush the outboard motor in the neutral position only.

5. Turn on the fresh water supply to the flush kit coupler.

**NOTICE**

*Running the engine without good water circulation can cause overheating and water pump damage.*

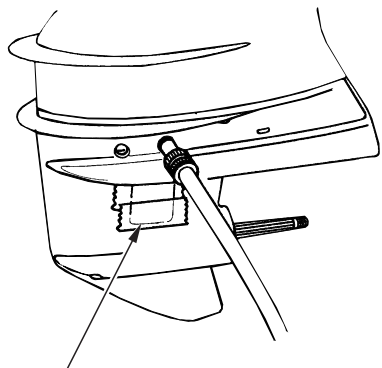
Damage caused by running the outboard motor without sufficient cooling water is not covered by the *Distributor's Limited Warranty*.



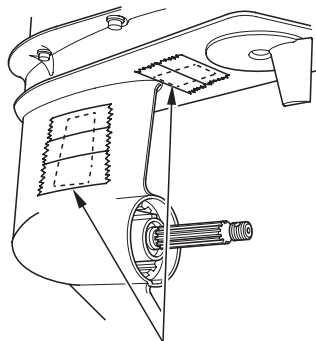
**COOLING SYSTEM INDICATOR**

6. Start the engine. Monitor the cooling system indicator. Stop the engine if water does not come out of the cooling system indicator and check the fresh water supply. If the fresh water supply is insufficient it may be necessary to temporarily cover the three water intakes with duct tape.





**WATER INTAKES**



**WATER INTAKES**

7. Allow the engine to run at idle for at least 5 minutes to clean the inside of the motor.
8. Stop the motor and remove the garden hose adapter.
9. Remove the sealing washer from the garden hose adapter and install the sealing washer on the wash plug.  
  
If tape was used to cover the three water intakes in step 6, remove the tape now.
10. Install the wash plug into the gear case securely.

# STORAGE

## Fuel

Gasoline will oxidize and deteriorate in storage. Old gasoline will cause hard starting, and it leaves gum deposits that clog the fuel system. If the gasoline in your fuel tank and carburetor deteriorates during storage, you may need to have the carburetor and other fuel system components serviced or replaced.

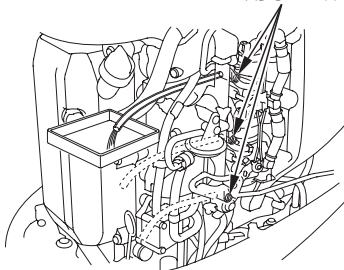
The length of time that gasoline can be left in your fuel tank and carburetor without causing functional problems will vary with such factors as gasoline blend, your storage temperatures, and whether the fuel tank is partially or completely filled. The air in a partially filled fuel tank promotes fuel deterioration. Very warm storage temperatures accelerate fuel deterioration. Fuel deterioration problems may occur within a few months, or even less if the gasoline was not fresh when you filled the fuel tank.

The *Distributor's Limited Warranty* does not cover fuel system damage or engine performance problems resulting from neglected storage preparation.

You can avoid fuel deterioration problems by draining the fuel tank and carburetors.

1. Disconnect the fuel hose from the outboard motor.

**DRAIN SCREW**



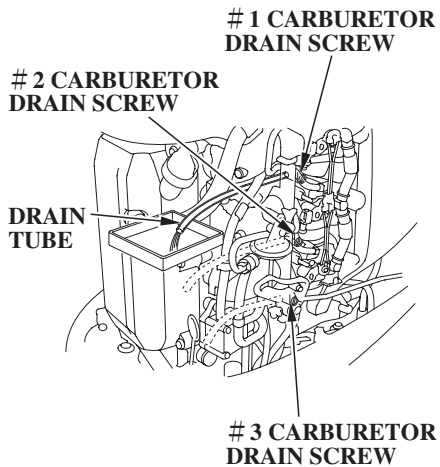
2. With the outboard motor in a vertical position, place an approved gasoline container below the fuel drain outlet, and use a funnel to avoid spilling fuel.

## **⚠ WARNING**

Gasoline is highly flammable and explosive.

You can be burned or seriously injured when handling fuel.

- Stop the engine and keep heat, sparks, and flame away.
- Handle fuel only outdoors.
- Wipe up spills immediately.



3. Loosen the drain screw on # 1 carburetor, allow the carburetor to drain completely, then tighten the drain screw securely.
4. Remove the drain tube from # 1 carburetor, install it on # 2 carburetor, and drain that carburetor in the same manner.

5. Repeat this procedure to drain # 3 carburetor.
6. After all three carburetors are drained, reinstall the drain tube on # 1 carburetor.
7. Drain the fuel tank into an approved gasoline container, or if you need to store fuel in the fuel tank, you can extend fuel storage life by filling the fuel tank with fresh gasoline and adding a fuel stabilizer that is formulated for that purpose.

If using the portable fuel tank (optional equipment), firmly close the fuel tank vent knob.

## Engine Oil

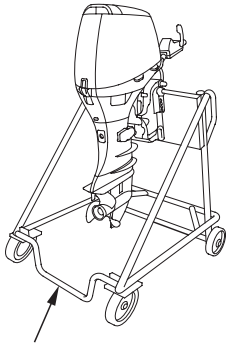
1. Change the engine oil (p. 64).
2. Remove the spark plugs (p. 68), and remove the clip from the emergency stop switch.
3. Pour a tablespoon (5 — 10 cm<sup>3</sup>) of clean engine oil into each cylinder.
4. Using the emergency starter rope (p. 43), rotate the flywheel a few revolutions to distribute the oil in the cylinders.
5. Reinstall the spark plugs (p. 68).

# STORAGE

## STORAGE PRECAUTIONS

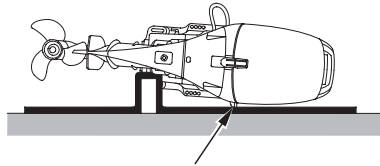
Select a well-ventilated storage area. If possible, avoid storage areas with high humidity.

If storing a container of gasoline, such as the portable fuel tank (optional equipment), store it away from any appliance that operates with a flame, such as a furnace, water heater, or clothes dryer. Also avoid any area with a spark producing electric motor, or where power tools are operated.



OUTBOARD MOTOR STAND

If the outboard motor will be removed from the boat for storage, we recommend storing it vertically by mounting it on a stand.



CASE PROTECTORS

If it is necessary to store the outboard motor horizontally, drain the carburetor (p. 80), and drain the engine oil (p. 64), before removing the outboard motor from the boat.

Position the outboard motor with its carburetor side down, and cushion it with protective packing material.

Cover the outboard motor to keep out dust. Do not use sheet plastic as a dust cover. A nonporous cover will trap moisture, promoting rust and corrosion.

## REMOVAL FROM STORAGE

Check your outboard motor as described in the *BEFORE OPERATION* chapter of this manual.

If the cylinders were coated with oil during storage preparation, the engine may smoke briefly at startup. This is normal.

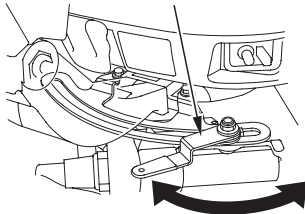
# TRANSPORTING

## WITH OUTBOARD MOTOR INSTALLED ON BOAT

When trailering a boat with the outboard motor attached, leave the engine in the normal running position, if possible.

### *LH and LHT Types* (long tiller handle)

#### STEERING FRICTION ADJUSTER



TO INCREASE  
FRICTION  
(LOCK)

TO DECREASE  
FRICTION  
(FREE)

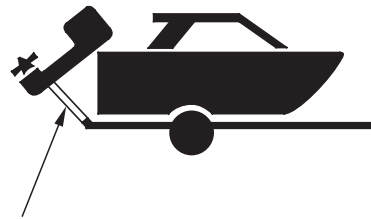
Tighten the steering friction adjuster to prevent the outboard motor from moving while trailering the boat.

### *LRT and XRT Types* (remote control)

Use a motor support bar to prevent the outboard motor from moving while trailering the boat. Refer to the manufacturer's instructions for using a motor support bar.

### *All Types*

If there is insufficient road clearance in the normal running position, then tilt the outboard motor and use a motor support bar, or remove the outboard motor from the boat. Refer to the manufacturer's instructions for using a motor support bar.



MOTOR SUPPORT BAR  
(commercially available)

## WITH OUTBOARD MOTOR REMOVED FROM BOAT

Secure the outboard motor in either the vertical or horizontal position shown on p. 82.

## TAKING CARE OF UNEXPECTED PROBLEMS

ELECTRIC STARTER WILL NOT OPERATE	Possible Cause	Correction
1. Check battery.	Battery connections loose or corroded.	Clean and tighten battery connections.
	Battery discharged.	Recharge battery.
2. Check fuse.	Fuse burnt out.	Replace fuse (p. 89).
3. Use emergency starting procedure (p. 42 ), then take outboard motor to an authorized Honda Marine dealer, or refer to the shop manual.	Starter malfunction, switch malfunction, or electrical problem in the starting circuit.	Replace or repair faulty components as necessary.

## TAKING CARE OF UNEXPECTED PROBLEMS

---

ENGINE WILL NOT START	Possible Cause	Correction
1. Check emergency stop switch clip.	Clip not inserted in stop switch.	Insert clip in stop switch.
2. Check control positions.	Gearshift lever or control lever not in neutral position.	Shift to neutral (p. 38 and 40 ).
	Throttle grip not in START position (long tiller-handle type).	Turn throttle grip to START position (p. 38 ).
	Fast idle lever not raised (side-mount type).	Raise fast idle lever, unless engine is warm (p. 40 ).

## TAKING CARE OF UNEXPECTED PROBLEMS

---

ENGINE WILL NOT START (continued)	Possible Cause	Correction
3. Check fuel.	Out of fuel.	Refuel (p. 70).
	Fuel vent closed (portable fuel tank – optional equipment).	Open fuel tank vent (p. 30).
	Fuel hose not primed.	Squeeze priming bulb (p. 31).
	Fuel pump filter or fuel tank filter clogged.	Replace fuel filters (p. 72 and 74).
	Bad fuel; boat stored without treating or draining gasoline, or refueled with bad gasoline.	Drain fuel tank and carburetors (p. 80). Refill with fresh gasoline (p. 70).
4. Remove and inspect spark plugs.	Spark plugs faulty, fouled or improperly gapped.	Gap or replace spark plugs (p. 68).
	Spark plugs wet with fuel (flooded engine).	Dry and reinstall spark plugs. Start engine with the throttle open.
5. Take outboard motor to an authorized Honda Marine dealer, or refer to the shop manual.	Carburetor malfunction, fuel pump failure, ignition malfunction, stuck valves, etc.	Replace or repair faulty components as necessary.



## TAKING CARE OF UNEXPECTED PROBLEMS

HARD STARTING OR STALLS AFTER STARTING	Possible Cause	Correction
1. Check control positions.	Throttle grip not in START position (long tiller-handle type).	Turn throttle grip to START (p. 38 ).
	Fast idle lever not raised (side-mount type).	Raise fast idle lever, unless engine is warm (p. 40 ).
2. Check fuel.	Fuel vent closed (portable fuel tank — optional equipment).	Open fuel tank vent (p. 30 ).
	Fuel hose not primed. Fuel pump filter or fuel tank filter clogged.	Squeeze priming bulb (p. 31 ). Replace fuel filters (p. 72 and 74 ).
	Bad fuel; boat stored without treating or draining gasoline, or refueled with bad fuel.	Drain fuel tank and carburetors (p. 80 ). Refill with fresh gasoline (p. 70 ).

## TAKING CARE OF UNEXPECTED PROBLEMS

---

HARD STARTING OR STALLS AFTER STARTING (continued)	Possible Cause	Correction
3. Remove and inspect spark plugs.	Spark plugs faulty, fouled or improperly gapped.	Gap or replace spark plugs (p. 68).
4. Take outboard motor to an authorized Honda Marine dealer, or refer to the shop manual.	Carburetor malfunction, fuel pump failure, ignition malfunction, etc.	Replace or repair faulty components as necessary.

ENGINE OVERHEATS	Possible Cause	Correction
1. Check water intake screens.	Water intake screens clogged.	Clean water intake screens.
2. Take outboard motor to an authorized Honda Marine dealer, or refer to the shop manual.	Faulty thermostat or water pump.	Replace or repair faulty components as necessary.

## TAKING CARE OF UNEXPECTED PROBLEMS

### BATTERY WILL NOT CHARGE AND ELECTRIC STARTER WILL NOT OPERATE

The battery-charging circuit and the electric starter relay circuit are protected by the 15-ampere fuse. If the fuse burns out, the engine will not charge the battery, and the electric starter will not operate. The engine can be started using the emergency starter rope.

The ignition switch is also protected by the 15-ampere fuse. If the fuse burns out, the engine will not start or run, and the power trim/tilt switch will not operate.

### Fuse Replacement

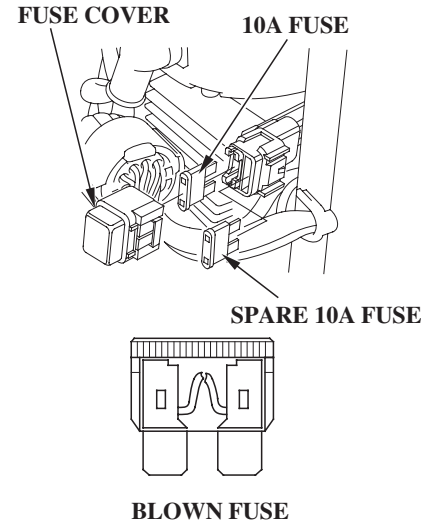
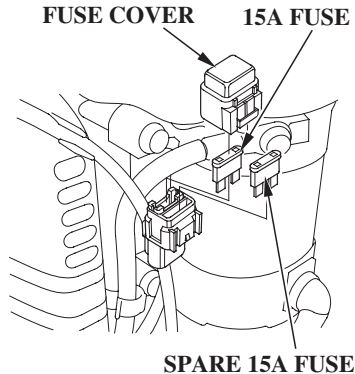
1. With the engine stopped, remove the engine cover.
2. Remove the fuse cover.

3. Remove and inspect the fuse. If a fuse is burnt out, install a replacement fuse of the specified rating. The outboard motor is supplied with spare fuse in the fuse holder.

DESIGNATED FUSE: 15A, 10A

#### NOTICE

*Never use a fuse with a rating greater than specified. Serious damage to the electrical system could result.*

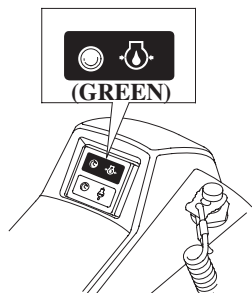


4. Reinstall the fuse cover and the engine cover.

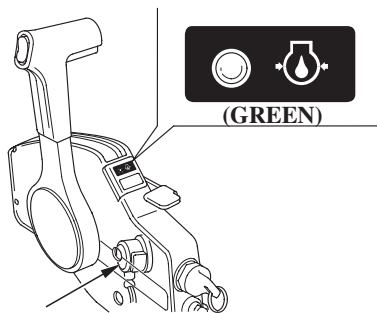
Before further operation, try to determine and correct the electrical problem that caused the fuse to burn out. An uncorrected electrical problem may cause the fuse to burn out again.

## TAKING CARE OF UNEXPECTED PROBLEMS

### OIL PRESSURE INDICATOR LIGHT GOES OFF AND ENGINE SPEED IS LIMITED



(long tiller handle type)



(remote control type)

If oil pressure becomes low, the green indicator light will go off, and the engine protection system will limit engine speed. If you are at cruising speed, engine speed will decrease gradually.

Remote-control type is equipped with a buzzer that sounds when the green indicator light goes off. The buzzer sound stops below an engine speed of 1,400 rpm.

Low oil pressure may be the result of a low engine oil level, or there may be a problem with the engine lubrication system.

If the throttle is closed suddenly after full throttle operation, engine speed may drop below the specified idle rpm, and that could activate the engine protection system momentarily.

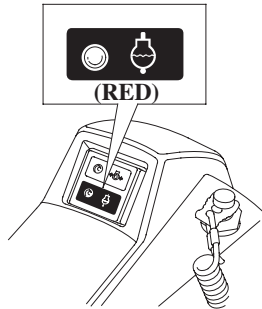
If low oil pressure activates the engine protection system, stop the engine, check the engine oil level (p. 63), and add oil if needed.

With the engine oil at the recommended level, restart the engine. If the lubrication system is OK, the green indicator light should come on within 30 seconds, and the engine will respond normally to throttle grip or control lever operation.

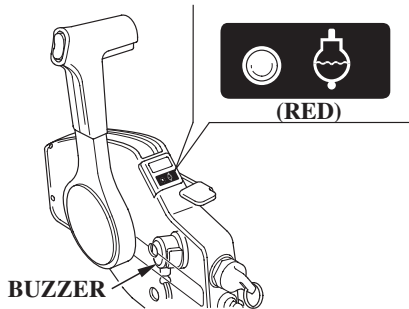
If the engine protection system remains activated after 30 seconds, return to the nearest boat landing, and have the outboard motor inspected by an authorized Honda marine dealer.

# TAKING CARE OF UNEXPECTED PROBLEMS

## OVERHEATING INDICATOR LIGHT COMES ON AND ENGINE SPEED IS LIMITED



(long tiller handle type)

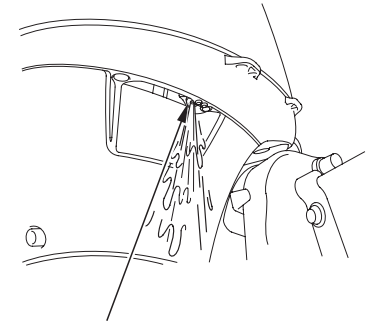


(remote control type)

If the engine overheats, the red indicator light will come on, and the engine protection system will limit engine speed. If you are at cruising speed, engine speed will decrease gradually.

Remote-control types are equipped with a buzzer that sounds when the red indicator light comes on.

Engine overheating may be the result of clogged water intake screens, or there may be a problem with the cooling system thermostat or water pump.



COOLING SYSTEM INDICATOR

If overheating activates the engine protection system, idle the engine in neutral, and check the cooling system indicator.

If water is flowing from the cooling system indicator, continue idling for 30 seconds. If the cooling system is OK, the red indicator light should go off within 30 seconds, and the engine will respond normally to throttle grip or control lever operation.

## TAKING CARE OF UNEXPECTED PROBLEMS

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If there is no water flowing from the cooling system indicator, stop the engine, and tilt the outboard motor to inspect the water intake screens. If restricted, clean the water intake screens, return the outboard motor to the running position, restart the engine, and check the cooling system indicator again.

If there is still no water flowing from the cooling system indicator, or if the engine protection system remains activated after 30 seconds, return to the nearest boat landing, and have the outboard motor inspected by an authorized Honda marine dealer.

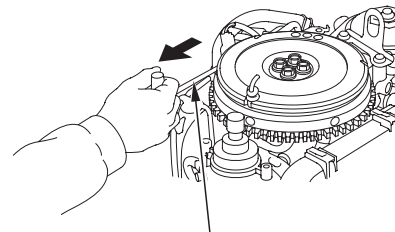
### SUBMERGED MOTOR

A submerged outboard motor must be serviced immediately after it is recovered from the water in order to minimize corrosion.

If there is a Honda marine dealer nearby, take the motor to the dealer immediately. If you are far from a dealer, proceed as follows:

1. Remove the engine cover, and rinse the outboard motor with fresh water to remove salt water, sand, mud, etc.
2. Drain the carburetors as described on p. 80.

3. Change the engine oil as described on p. 64 – 65 . If there was water in the engine crankcase, or if the used engine oil showed signs of water contamination, then a second engine oil change should be performed after running the engine for half an hour.



**EMERGENCY STARTER ROPE**

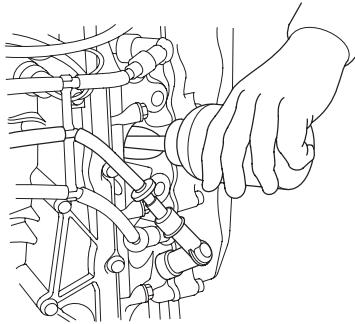
4. Remove the spark plugs (p. 68 ), and remove the clip from the engine switch. Pull the emergency starter rope, rotate the flywheel a few revolutions to completely expel any water from the cylinders.

## TAKING CARE OF UNEXPECTED PROBLEMS

If the engine was running when it submerged, there may be mechanical damage, such as bent connecting rods. If the engine binds when cranked, do not attempt to run the engine until it has been repaired.

### NOTICE

*When cranking the engine with an open ignition circuit (spark plugs removed from the ignition circuit), remove the clip from the emergency stop switch to prevent possible damage to the ignition system.*



5. Pour a teaspoon of engine oil into each spark plug hole, then pull the recoil starter grip several times to lubricate the inside of the cylinders.
6. Reinstall the spark plugs, and put the emergency stop switch clip into the switch.

7. Attempt to start the engine.

If the engine fails to start, remove the spark plugs, dry them, then reinstall the spark plugs and attempt to start the engine again.

If the engine starts, and no mechanical damage is evident, continue to run the engine for a half hour or longer. Be sure the water level is at least two inches above the antiventilation plate to avoid overheating and water pump damage.

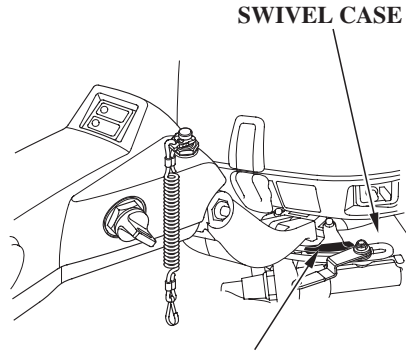
8. As soon as possible, take the outboard motor to an authorized Honda Marine dealer for inspection and service.

# TECHNICAL AND CONSUMER INFORMATION

## TECHNICAL INFORMATION

### Serial Number Locations

Record the product identification number and engine serial number in the space provided on this page. You will need these numbers when ordering parts, and when making technical or warranty inquiries (p. 103).

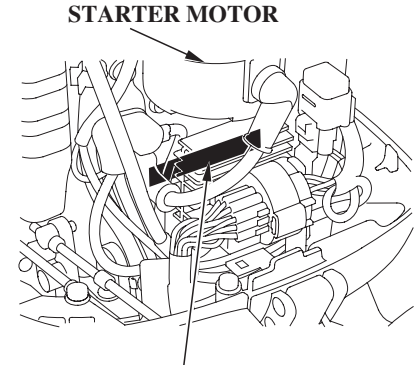


**PRODUCT IDENTIFICATION NUMBER**

The product identification number is stamped on a plate attached on top of the swivel case.

Product identification number:

---



**ENGINE SERIAL NUMBER**

The engine serial number is stamped on the cylinder block under the starter motor which is located in the front of the engine.

Engine serial number:

---



### Carburetor Modification for High Altitude Operation

At high altitude, the standard carburetor air-fuel mixture will be too rich. Performance will decrease, and fuel consumption will increase. A very rich mixture will also foul the spark plugs and cause hard starting.

High altitude performance can be improved by specific modifications to the carburetors. If you always operate your outboard motor at altitudes above 5,000 feet (1,500 meters), have an authorized Honda marine dealer perform this carburetor modification.

Even with carburetor modification, engine horsepower will decrease about 3.5% for each 1,000-foot (300-meter) increase in altitude. The effect of altitude on horsepower will be greater than this if no carburetor modification is made.

#### NOTICE

*When the carburetors have been modified for high altitude operation, the air-fuel mixture will be too lean for low altitude use. Operation at altitudes below 5,000 feet (1,500 meters) with modified carburetors may cause the engine to overheat and result in serious engine damage. For use at low altitudes, have an authorized Honda Marine dealer return the carburetors to original factory specifications.*

### Battery

For complete information, refer to the battery manufacturer's instructions.

### Minimum Requirements

12V—65Ah (CCA420)

## TECHNICAL AND CONSUMER INFORMATION

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### Oxygenated Fuels

Some conventional gasolines are being blended with alcohol or an ether compound. These gasolines are collectively referred to as oxygenated fuels. To meet clean air standards, some areas of the United States and Canada use oxygenated fuels to help reduce emissions.

If you use an oxygenated fuel, be sure it is unleaded and meets the minimum octane rating requirement.

Before using an oxygenated fuel, try to confirm the fuel's contents. Some states/provinces require this information to be posted on the pump.

The following are the EPA-approved percentages of oxygenates:

**ETHANOL:** ethyl or grain alcohol; 10% by volume.

You may use gasoline containing up to 10% ethanol by volume. Gasoline containing ethanol may be marketed under the name "Gasohol".

**MTBE:** Methyl Tertiary Butyl Ether; 15% by volume.

You may use gasoline containing up to 15% MTBE by volume.

**METHANOL:** methyl or wood alcohol; 5% by volume.

You may use gasoline containing up to 5% methanol by volume, as long as it also contains cosolvents and corrosion inhibitors to protect the fuel system. Gasoline containing more than 5% methanol by volume may cause starting and/or performance problems. It may also

damage metal, rubber, and plastic parts of your fuel system.

If you notice any undesirable operating symptoms, try another service station, or switch to another brand of gasoline.

Fuel system damage or performance problems resulting from the use of an oxygenated fuel containing more than the percentages of oxygenates mentioned above are not covered under warranty.

### **Emission Control System Information**

#### *Source of Emissions*

The combustion process produces carbon monoxide, oxides of nitrogen, and hydrocarbons. Control of hydrocarbons and oxides of nitrogen is very important because, under certain conditions, they react to form photochemical smog when subjected to sunlight. Carbon monoxide does not react in the same way, but it is toxic.

Honda utilizes lean carburetor settings and other systems to reduce the emissions of carbon monoxide, oxides of nitrogen, and hydrocarbons.

### *The U.S. and California Clean Air Acts*

EPA and California regulations require all manufacturers to furnish written instructions describing the operation and maintenance of emission control systems.

The following instructions and procedures must be followed in order to keep the emissions from your Honda engine within the emission standards.

### *Tampering and Altering*

Tampering with or altering the emission control system may increase emissions beyond the legal limit. Among those acts that constitute tampering are:

- Removal or alteration of any part of the intake, fuel, or exhaust systems.
- Alterations that would cause the engine to operate outside its design parameters.

## TECHNICAL AND CONSUMER INFORMATION

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### *Problems That May Affect Emissions*

If you are aware of any of the following symptoms, have your engine inspected and repaired by your servicing dealer.

- Hard starting or stalling after starting.
- Rough idle.
- Misfiring or backfiring under load.
- Afterburning (backfiring).
- Black exhaust smoke or high fuel consumption.

### *Replacement Parts*

The emission control systems on your Honda engine were designed, built, and certified to conform with EPA and California emission regulations. We recommend the use of genuine Honda parts whenever you have maintenance done. These original-design replacement parts are manufactured to the same standards as the original parts, so you can be confident of their performance. The use of replacement parts that are not of the original design and quality may impair the effectiveness of your emission control system.

A manufacturer of an aftermarket part assumes the responsibility that the part will not adversely affect emission performance. The manufacturer or rebuilder of the part must certify that use of the part will not result in a failure of the engine to comply with emission regulations.

### *Maintenance*

Follow the maintenance schedule on p. 59. Remember that this schedule is based on the assumption that your machine will be used for its designed purpose. Sustained high-load operation, or use in unusual conditions, will require more frequent service.

# TECHNICAL AND CONSUMER INFORMATION

## Star Label

A Star label was applied to this outboard motor in accordance with the requirements of the California Air Resources Board.

### *The Star Label means Cleaner Marine Engine*

This engine has been certified as a:



### The Symbol for Cleaner Marine Engines:

**Cleaner Air and Water** - for healthier lifestyle and environment.

**Better Fuel Economy** - burns up to 30 - 40 percent less gas and oil than conventional carbureted two-stroke engines, saving money and resources.

**Longer Emission Warranty** - protects consumer for worry free operation.

## TECHNICAL AND CONSUMER INFORMATION

---



### **One Star Low Emission**

The one-star label identifies engines that meet the Air Resources Board's Personal Watercraft and Outboard marine engine 2001 exhaust emission standards. Engines meeting these standards have 75% lower emissions than conventional carbureted two-stroke engines. These engines are equivalent to the U.S.EPA's 2006 standards for marine engines.



### **Two Stars Very Low Emission**

The two-star label identifies engines that meet the Air Resources Board's Personal Watercraft and Outboard marine engine 2004 exhaust emission standards. Engines meeting these standards have 20% lower emissions than One Star-Low Emission engines.



### **Three Stars Ultra Low Emission**

The three-star label identifies engines that meet the Air Resources Board's Personal Watercraft and Outboard marine engine 2008 exhaust emission standards or the Sterndrive and inboard marine engine 2003-2008 exhaust emission standards. Engines meeting these standards have 65% lower emissions than One Star-Low Emission engines.



### **Four Stars Super Ultra Low Emission**

The four-star label identifies engines that meet the Air Resources Board's Sterndrive and Inboard marine engine 2009 exhaust emission standards. Personal Watercraft and Outboard marine engines may also comply with these standards. Engines meeting these standards have 90% lower emissions than One Star-Low Emission engines.

Cleaner Watercraft - Get the Facts  
1-800-END-SMOG  
[www.arb.ca.gov](http://www.arb.ca.gov)

# TECHNICAL AND CONSUMER INFORMATION

## Specifications

MODEL	BF40A		
Description Code	BAYS		
Type	H	HT	RT
Overall length	30.3 in (770 mm)		27.0 in (685 mm)
Overall width	14.6 in (370 mm)		
Overall height	L	53.7 in (1,365 mm)	
Transom height	L	20.5 in (520 mm)	
Weight	L	210.5 lbs (95.5 kg)	214.9 lbs (97.5 kg)      205 lbs (93 kg)
Rated power	29.8 kW (40 HP)		
Full throttle range	5,000–6,000 rpm		
Engine type	4 stroke OHC in-line 3 cylinder		
Displacement	49.3 cu-in (808 cm <sup>3</sup> )		
Starter system	Electric starter		
Ignition system	C.D.I.		
Lubrication system	Trochoid pump pressure lubrication		
Specified oil	Engine: API standard (Fuel Efficient SG, SH, SJ) SAE 5W-30 Gear case: API standard (GL-4/5) SAE 90 outboard motor gear oil		

Oil capacity	Engine: 2.5 US qt (2.4 ℓ) Gear case: 0.43 US qt (0.41 ℓ)
CARB star label	ULTRA · LOW EMISSION
D.C. output	12V – 10A
Cooling system	Water cooling with thermostat
Exhaust system	Thru-hub
Spark plugs	DR7EA (NGK) X22ESR-U (DENSO)
Fuel pump	Diaphragm type
Fuel	Automotive unleaded gasoline (86 pump octane or higher)
Tank capacity	6.6 US gal (25 ℓ)
Gear change	Forward-Neutral-Reverse (dog type)
Steering angle	37.5° right and left
Transom angle	5 stages (8°, 12°, 16°, 20°, 24°)

### *Tuneup*

Spark plug gap	0.024–0.028 in (0.60–0.70 mm)	See page 68
Idle speed	950 ± 50 rpm	See shop manual
Valve clearance (cold)	Intake: 0.15 ± 0.02 mm Exhaust: 0.23 ± 0.02 mm	See shop manual
Other specifications	No other adjustment is needed	

Honda outboards are power rated in accordance with NMMA procedures and using the ICOMIA standard 28/23.

# TECHNICAL AND CONSUMER INFORMATION

## Specifications

MODEL	BF50A	
Description Code	BAZS	
Type	HT	RT
Overall length	30.3 in (770 mm)	27.0 in (685 mm)
Overall width	14.6 in (370 mm)	
Overall height	L	53.7 in (1,365 mm)
	X	57.9 in (1,470 mm)
Transom height	L	20.5 in (521 mm)
	X	24.5 in (622 mm)
Weight	L	214.9 lbs (97.5 kg)
	X	205 lbs (93 kg)
Rated power	37.3 kW (50 HP)	
Full throttle range	5,500–6,000 rpm	
Engine type	4 stroke OHC in-line 3 cylinder	
Displacement	49.3 cu-in (808 cm <sup>3</sup> )	
Starter system	Electric starter	
Ignition system	C.D.I.	
Lubrication system	Trochoid pump pressure lubrication	
Specified oil	Engine: API standard (Fuel Efficient SG, SH, SJ) SAE 5W-30 Gear case: API standard (GL-4/5) SAE 90 outboard motor gear oil	

Oil capacity	Engine: 2.5 US qt (2.4 ℓ) Gear case: 0.43 US qt (0.41 ℓ)
CARB star label	ULTRA · LOW EMISSION
D.C. output	12V – 10A
Cooling system	Water cooling with thermostat
Exhaust system	Thru-hub
Spark plugs	DR7EA (NGK) X22ESR-U (DENSO)
Fuel pump	Diaphragm type
Fuel	Automotive unleaded gasoline (86 pump octane or higher)
Tank capacity	6.6 US gal (25 ℓ)
Gear change	Forward-Neutral-Reverse (dog type)
Steering angle	37.5° right and left
Transom angle	5 stages (8°, 12°, 16°, 20°, 24°)

### *Tuneup*

Spark plug gap	0.024–0.028 in (0.60–0.70 mm)	See page 68
Idle speed	950 ± 50 rpm	See shop manual
Valve clearance (cold)	Intake: 0.15 ± 0.02 mm Exhaust: 0.23 ± 0.02 mm	See shop manual
Other specifications	No other adjustment is needed	

Honda outboards are power rated in accordance with NMMA procedures and using the ICOMIA standard 28/23.



# TECHNICAL AND CONSUMER INFORMATION

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## CONSUMER INFORMATION

### **Honda Publications**

These publications will give you additional information for maintaining and repairing your outboard motor. You may purchase them from your Honda marine dealer.

#### *Shop Manual*

This manual covers complete maintenance and overhaul procedures. It is intended to be used by a skilled technician.

#### *Parts Catalog*

This manual provides complete, illustrated parts lists.

## Warranty Service Information

Honda Marine dealership personnel are trained professionals. They should be able to answer any question you may have. If you encounter a problem that your dealer does not solve to your satisfaction, please discuss it with the dealership's management. The Service Manager or General Manager can help. Almost all problems are solved in this way.

If you are dissatisfied with the decision made by the dealership's management, contact the Honda Marine Customer Relations Office. You can write:

**American Honda Motor Co., Inc.**  
Marine Division  
Customer Relations Office  
4900 Marconi Drive  
Alpharetta, Georgia 30005-8847

Or telephone: (770) 497-6400

When you write or call, please give us this information:

- Model and serial numbers (p. 94 )
- Name of the dealer who sold the outboard motor to you
- Name and address of the dealer who services your outboard motor
- Date of purchase
- Your name, address, and telephone number
- A detailed description of the problem

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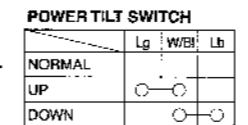
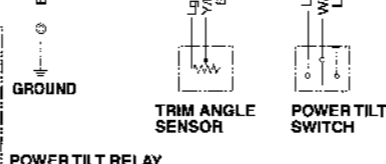
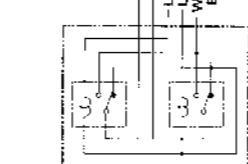
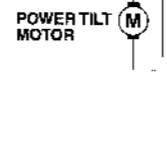
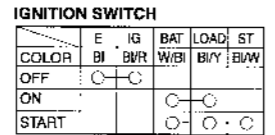
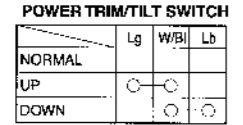
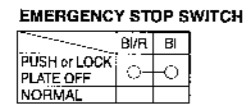
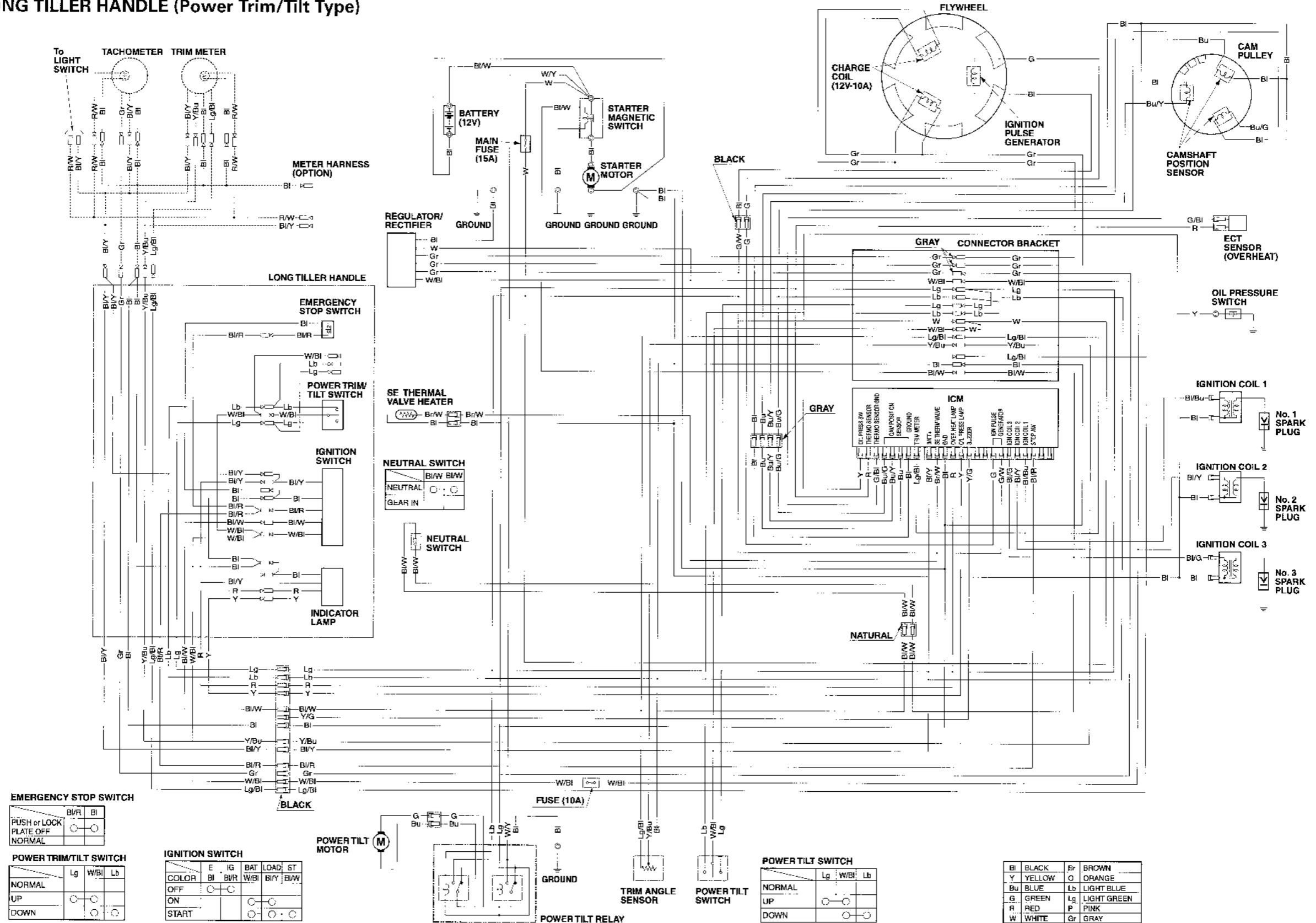
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# WIRING DIAGRAM

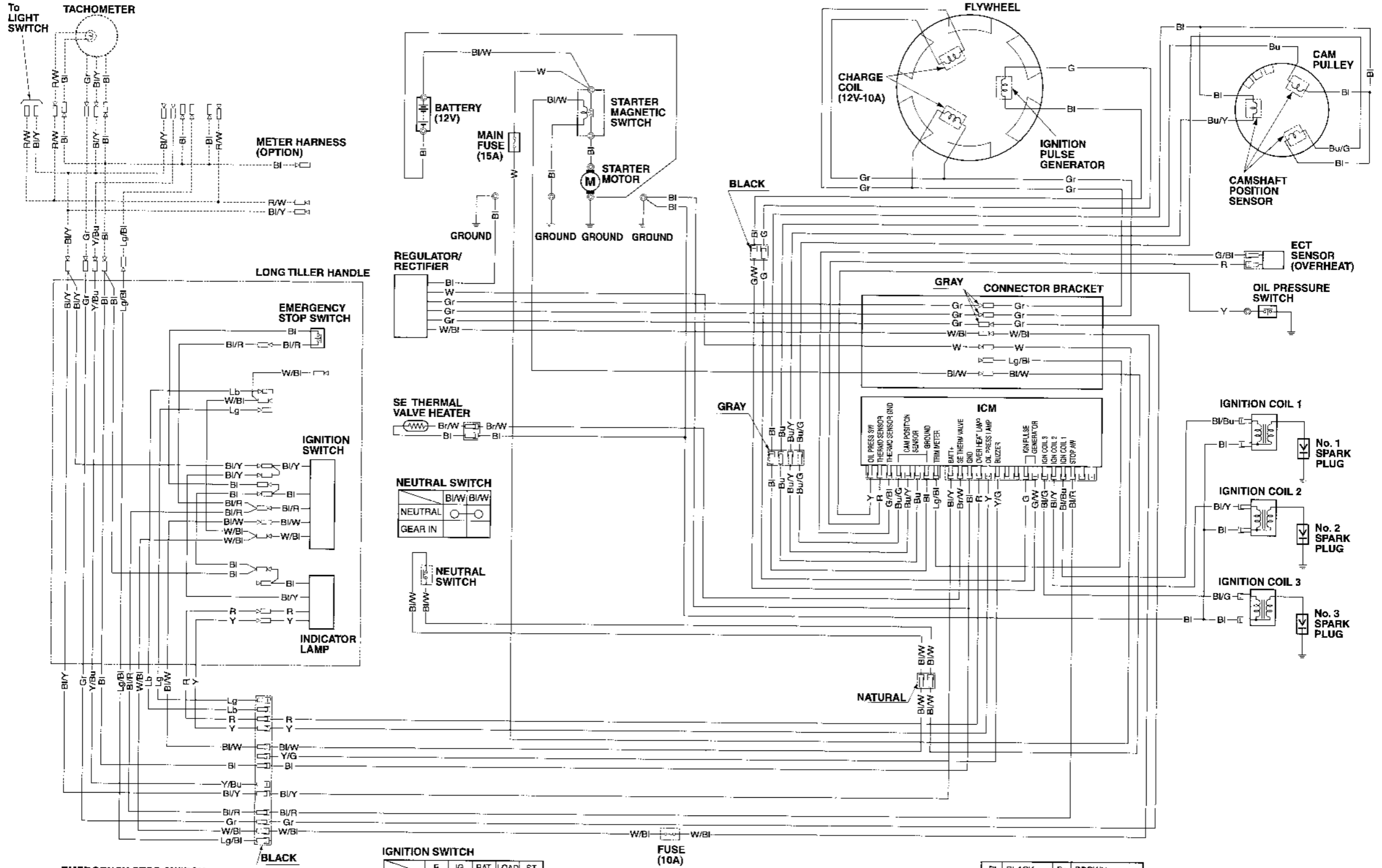
## LONG TILLER HANDLE (Power Trim/Tilt Type)



BI	BLACK	Br	BROWN
Y	YELLOW	O	ORANGE
Bu	BLUE	Lb	LIGHT BLUE
G	GREEN	Lg	LIGHT GREEN
R	RED	P	PINK
W	WHITE	Gr	GRAY

# WIRING DIAGRAM

## LONG TILLER HANDLE (Gas-Assisted Tilt Type)



**EMERGENCY STOP SWITCH**

	BI/R	BI
PUSH or LOCK PLATE OFF	<input type="checkbox"/>	<input type="checkbox"/>
NORMAL	<input type="checkbox"/>	<input type="checkbox"/>

**IGNITION SWITCH**

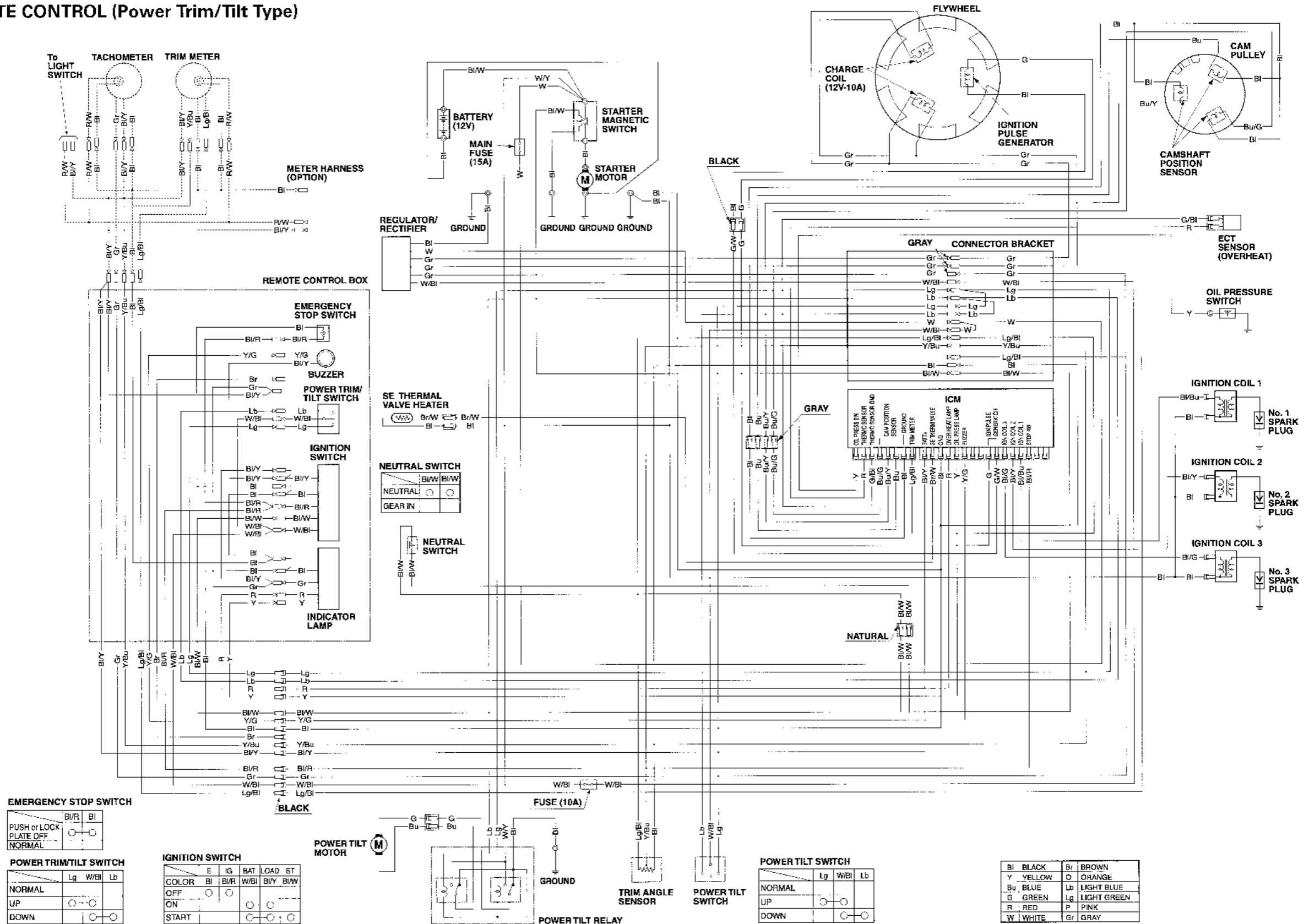
	E	IG	BAT	LOAD	ST
COLOR	BI	BI/R	W/BI	BI/Y	BI/W
OFF	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
ON	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
START	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

**FUSE (10A)**

BI	BLACK	Br	BROWN
Y	YELLOW	O	ORANGE
Bu	BLUE	Lb	LIGHT BLUE
G	GREEN	Lg	LIGHT GREEN
R	RED	P	PINK
W	WHITE	Gr	GRAY

# WIRING DIAGRAM

## REMOTE CONTROL (Power Trim/Tilt Type)





# HONDA

The power of dreams.™

31ZW3601  
00X31-ZW3-6010

EM3

AH 英 N HC 1000.2003.07  
Printed in Japan